											AFERIAL: AISI 304/316 AS ADUND BAR AS PER ASTA MOTE: AISI BO3 NOT ACCEPTABLE IS ON THE AISI ASTA MOTE					
	5/12/2018				13		15				304 Round Bar 0.4375 : MATERIAL: AISI 304/316 SS ROUND BRR AS PER ASTM A276 NOTE: AISI 903 NOT ACCEPTABLE 905 NOT ACCEPTABLE 905 NOT ACCEPTABLE 906 NOTE: AISI		100		8	
											Sathtrantication and a mount of the mount of the more of the more of the mount of t					
H / 00.4 \$	8112/21/8	Stock	6180702		20		SO				### PSSA TSSA WTSA 150 : 03.1 X 027. 188 9T-1908 -1608 : JAINETAM	002.10X027.083T1303N	199		9	
1											2371/1367/01/2017/2017/2017/2017/2017/2017/2017/				*	
#/96°0Z\$	8/12/2018	Stock	8180702		12		21				ASTM B221 OR ASTM B221 receive ft				S	
#\ 25.1 S	8102/21/8	гроск	718070S		04		04				""07. Jean huor 37-1608 Tool Janata Taba. Tool Janata Taba. Tool Joseph Janata Taba. Tool Janata Taba. Tool Janata Taba. Tool Janata Taba.				ל	
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# / £7.52 &	8/12/2018	Stock	9180708	19	21		21				31-109 Bar 3.750***: MATERIAL: 1608-	037.883T1809M			3	
₹8 / 16.F &	8102/21/9	Stock	\$18020\$		P9						: 5052-H32 MATERIAL: 5052-H32 ALUMIUUM SHEET AS DER QO-A-260/8 OR PAS 4016 OR ASTM MAS 4016 OR ASTM MAS 4016 OR ASTM MS 4016 OR ASTM	WEOSZHIZE OJS			z	
											MATERIAL: 6052-H32 ALUMINUM SHEET AS PER OG-A-250/8 OR AMS 4016 OR ASTM B209 receive sf					
	Receive Date 8/12/2018		oN ₽180702	Accounting oN dot	famunna	Date 5/11/2018		fnemqiup3 Gl	100[01.1	οN	Description	Purchased Item	Terms	22.	ON	oN O9 a7766009

8/12/2018

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# / 52.21 6	8102/21/8	s yoote	188070	S	24		20			Steel Round Tubing Steel Round Tubing 175""dis. x 0.058"" Wall	890.0W087		81		
										ACOP GO. CO. CO. CO. CO. CO. CO. CO. CO. CO. C					
										ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR A117					
4/Sp*p&b \$	8102/21/8	Stock	080708	S	ε		3			168 bound 81-1-1600.01 10.00": MATERIAL: 1600 1610 1610 1610 1610 1610 1610 161		V	21		
		A								AO SOR AMS 4160 AO FFSB MTSA 90 AST FECEIVE ft					
										ALUMINUM BAR PER A-225/8 OR AMS-QQ- A-225/8 OR AMS A-225/8 OR AMS-QQ- A-200/8 OR AMS-QQ-					
¥/00'688\$	8102/21/8	Stock	6280708	S	Z1		21			: (""000.0s of July 30.000.Sf") : MATERIAL: 6061- S3T\ff33T\0123T\1733T\			91		
										PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 AMS 4025 OR AMS 4027					
la \ 18.88 &	8/12/2018	Stock	8280708		35		35			: 19942 526. 9T-1608 : 19642 625 Sheet : 504767 : SA T3HR MUMUNA		9	S1		
# / F8.88 &	8/12/2018	Stock	2780702		Þ		Þ			1"dia. x 0.120"" Wall AISI 4140 Steel Sheet/Plate	-S-0114-1W		Þl		
# / Zt.S S	8/12/2018	Stock	9290208		112		001			NOTE:304/316 NOT ACCEPTABLE receive ft A513 Seamless Alloy Steel Round Tubing	-T-£13A-TM		13		
H / S8.4 S	8/12/2018	Stock	9280708	8	98					303 Round Bar 0.750: MATERIAL: AISI 303 SS ROUND BAR AS PER SSA MT2A	037.0960KM		21		
				alin						MATERIAL: AISI 303 SS ROUND BAR AS PER NOTE:304/316 NOT ACCEPTABLE receive ft	Test Ilm				
# / £4.1 \$	8112/2018	Stock	\$280708		36		98			303 Kound Bar 0.375"": TENSILE	SYS OREOSW		LL		
										03/222-91 OR UNS#- 641400 MINIMUM CLTIMATE TENSILE STRENGTH=100 KSI MINIMUM YIELD					
11/19.6\$	2/12/2018	Stock	£28070 \$		S		g			4140 Round Bar 1.500: AISI 4140H ROUND BAR PER AISI41400R ASTM A304-02/-A-434-BC/- P193-03-GRADE B7/-A29- B193-03-GRADE	M4140H-R1.500		01		
										ULTIMATE TENSILE STRENGTH=100 KSI MINIMUM YIELD TENSILE STRENGTH=66KSI					
										FR PAR POUND BAR PER PER MISA MOUND BASM4- AISH140A PER PAS-03- 02/44B E BA-N-039- MOUNDE BASON PER					
Price/Un	Date	Status Stock	ON S070822	oN dol	Quantity	Date	Qty	fnemqiup3 Ol	 oN	Description	Purchased Item	Terms	oN ON	Sup _n lier I	p†

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Fotal: 501

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	ACIER OUELLETTE INC.	Customer N°	CL10001056
UDIAL (5/15- MC	533, bour, un havie Salaberry de Valleyfield (Québec) J6S 5L1	Date	2018/05/02
	Tel.: 450-3//-4248 MtI: 514-330-4248 EXI.: 800-66/-4248 Fax: 450-377-5696 MtI: 514-336-4246 EXI.: 866-456-4242	Delivery date	2018/05/11
		Your order N°	39776
Billed to	Shipped to	Processed by	Josianne Bourdon
DART AEROSPACE LTD		Salesman	
1270 , ABERDEEN ST.	, Ontario,		0 11110
HAWKESBURY, Ontario, K6A 1K7		Carrier	OUELLEI I E VALLEYFIELD
	Att: CHANTAL LAVOIE Tél.: 613-632-5200	Credit Terme	Net 30 Days
Instruction F-M	Delivery Route 5	Page	1
		414 000	

TIEST MCCION	company transport										
	Moicht	ć	M/III		PCS NB	8	I	Internal Use Only	al Use	Only	
Product Description	weight	ACC)	E /0	CMD	EXP	B/0	NI	ı	S		OUT
1 ALU PLATE 5/8 6061-T651 RANDOM	288.64	32.00 F	PI2_\$CLB		,		22				
PAL-586061-V 4298					' ろ,		32			00000	DAS
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2 X + X + LINE 13 Y HEAT:17cn-e-1597	W				, to			Z	-		88- 6
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PAL-4126061-V 7485					"0	-					- d
10 x 12" x 20" / 10/E 16				W 3	, T.		0		7	4 400	
AC15913-TH-09/05					3/46	100-00	510	7	1	207 1	F)
HEAT: 12-5826					2		2				
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NIR: R-109516-6

Customer N°

ACIER OUELLETTE INC.

Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1

Delivery date Date Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

2018/05/11 CLI0001056 2018/05/02

Your order N°

39776

Josianne Bourdon

Processed by

Shipped to

Ontario,

HAWKESBURY, Ontario, K6A 1K7

1270, ABERDEEN ST.

DART AEROSPACE LTD

Billed to

Salesman

Carrier

OUELLETTE VALLEYFIELD Net 30 Days

Credit Terme

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2	Interi
Page	PCS NB
Route 5	
Delivery	
struction F-M	: :
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Att: CHANTAL LAVOIE Tél.: 613-632-5200

Droduct Description	Moiobt	į	24/11		PCS NB	18		Intel	nal	Internal Use Only	nly
	Weigill	Ary	E /0	CMD	EXP	B/0	NI	н	S	J	
ROUND ALU 10 6061-T6 RANDOM NS	282.75	3.00	PI_\$CLB		***************************************					\vdash	
RAL-10-V 9129							-				0

AC15913-TH-09/05 HEAT: 4042702

1 X 36" LINE 17

TUBE MEC 0.750 OD X .058 NS

TME-0750058

9987

PI_\$PI

1 X 20' R/L LINE 18

AC15914-ATT-09/05 HEAT: A718541 Total Weight (Lbs):

Conditions:

NIR: R-109516-6

£== 0 0 0 0 0 0

All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by "Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to 3 25% restocking charge.

Prepared By

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Customer's Signature

Total (\$CAD)

Date

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935, Boul. du Hâvre—Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mt: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mt: 514-336-4246 Ext.: 866-456-4242

CL10001056 2018/05/02 Customer N° Date

Delivery date

2018/05/11

PO039776

OUELLETTE VALLEYFIELD

Net 30 Days

OUT

Processed by	Eric Kaehlert
Salesman	

Shipped to

, Ontario,

1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7

DART AEROSPACE LTD

Billed to

Salesman Carrier

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	Att	Att : CHANTAL LAVOIE Tél.: 613-632-5200	Tél.: 613-632	-5200		Cledic Jenne		iver ou Days	Jays				
Instruction F-M	Del	Jelivery Route	5		Page			1	25				
6		10/0:04	į	1/10		PCS NB	В		Intel	Internal Use Only	Jse (nly	
Product Description		Weignt	לנל	M/0	CMD	EXP B/O	B/0	NI >	I	s c	၁)	
1 ALU SHEET .040 (18G) 5052-H32 (4 X 8)	1	36.03	64.00	64.00 PI2_\$CLB			34	5					

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FEAL-040485052

2 X 4' X 8' (PVC 1 SIDE)

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ALU SHEET .032 (20G) 5052-H32 NS

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FEAL-032

HEAT: GFB1801W50083 AC15949-YR-2018-05-0.

LINE#1

2X4'X8' (PVC1SIDE)

AC15948-YR-2018-05-07

HEAT: GFB1710W50138

LINE#2

































Next Page...

NIR: R-109516-6

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935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mt: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mt: 514-336-4246 Ext.: 866-456-4242 ELLETTE INC.

2018/05/11 2018/05/02 CLI0001056 **Delivery date** Customer N° Date

Your order N°

Eric Kaehlert PO039776

Processed by

Shipped to

DART AEROSPACE LTD

Billed to

Salesman

OUELLETTE VALLEYFIELD	srme Net 30 Days	2	PCS NB Internal Use Only	EXP B/O IN I S C
Carrier	Credit Terme	Page	<u>a</u>	CMD
	AH : CHANTAL LAVOIF TÁL: 613-632-5200	Delivery Route 5		Weight Qty U/M
1270 , ABERDEEN ST. , Ontario, HAWKESBURY, Ontario, K6A 1K7	AHO: #A	Instruction F-M Delivery		Product Description

PI_\$CLB

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RAL-334

ROUND ALU 3 3/4 6061-T6 NS

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12.00

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2603

FAL-348

1 X 12'

5 FLAT ALU 3/4 X 8 6061-T6 *

HEAT: 68706 LINE#4

PI_\$CLB

40.00

20.92

5157

RAL-34

2 X 20'

4 ROUND ALU 3/4 6061-T6 *

HEAT: 201805092

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NIR: R-109516-6

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	R OUELLETTE IN	935, Boul. du Hâvre	ialaberry de Valleyfield (Quél	Tél · 450-377-4248 MH· 514-
	ACIER	935, Bou	Salaberry	Tál · 450
			INC.	
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			IJ	

Salaberry de Valleyfield (Québec) 365 5L1 Tél.: 450-377-4248 Mt; 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mt; 514-336-4246 Ext.: 866-456-4242

CLI0001056 2018/05/02 Customer N° Date

Your order N° **Delivery date**

2018/05/11

PO039776

Billed to	Shipped to		Processed by	by	Eric Kaehlert	Ţ.		
DAKT AEKOSPACE LID	50 33		Salesman					
1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	, Ontario,		Carrier		OUELLETTE VALLEYFIELD	E VALLE	YFIELD	
	Att: CHANTAL LAVO	AVOIE Tél.: 613-632-5200	Credit Terme	me	Net 30 Days	S/		
Instruction F-M	Delivery Route	2	Page		3			
	14/0:244		PCS	PCS NB	I	nterna	Internal Use Only	nly
Product Description	Meight	M/0 635	CMD EXP	B/0	NI	I S C	C	DUT

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Product Description	Weight	Qty 0/14	CMD	EXP	B/0	NI	I	S		OUT
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6 FLAT ALU 3/4 X 1 1/2 6061-T6 *	27.00	20.00 PI_\$CLB								
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HEAT: 68549 M					-				-	
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935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CL10001056 2018/05/02 **Delivery date** Customer N° Date

2018/05/11

PO039776

Your order N°

Billed to S	Shipped to	Processed by	Fric Kaehlert
DART AEROSPACE LTD		Salesman	
1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	, Ontario,	Carrier	OUELLETTE VALLEYFIELD
	Att : CHANTAL LAVOIE Tél.: 613-632-5200	Credit Terme	Net 30 Days
Instruction F-M	Delivery Route 5	Page	4
	4	PCS NB	Internal Use Only
Product Description	weight Qty O/M	CMD EXP B/O	IN I S C OUT

PI_\$CLB

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RSS-38

ROUND SS 3/8 304 (R)

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NIR: R-109516-6

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PI_\$CLB

12.00

32.04

ROUND 4140 HEAT TREAT 1 (R)

6

HEAT: 646M

TINE#8

1 X 12'

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R4140-1H

1 X 12'

LINE#9 HEAT: 177569

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935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mt: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mt: 514-336-4246 Ext.: 866-456-4242

CLI0001056 2018/05/02 **Customer N°** Date

Your order N° **Delivery date**

2018/05/11

PO039776

Billed to S	Shipped to	Processed by	Eric Kaehlert
DART AEROSPACE LTD		Salesman	
1270 , ABERDEEN ST. HAWKESBURY, Ontario, K6A 1K7	, Ontario,	Carrier	OUELLETTE VALLEYFIELD
	Att: CHANTAL LAVOIE Tél.: 613-632-5200	Credit Terme	Net 30 Days
Instruction F-M	Delivery Route 5	Page	5
	d	PCS NB	Internal Use Only
Product Description	Weight Qty U/M	CMD EXP B/O	IN I S C OUT

		i	243		PCS NB	NB.		Internal Use Only	al Use	Only
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					7				-	?
LINE#10 CHEAT: 5538982 DLOTT HEAT 4173444				And and Antonio Committee						
11 ROUND SS 3/8 303 (R)	13.54	36.00	PI_\$CLB							
RSS-38303 5765						_	_			
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3 X 12' R/L					, ,		7			L'an
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NAME OF TAXABLE PARTY.	The same of	ACCOUNT.

935, Boul. du Hâvre Salaberry de Valleyfield (Québec) J6S 5L1 Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-667-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CLI0001056 2018/05/02 Customer N° Date

Delivery date

2018/05/11

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PO039776	Eric Kaehlert		OUELLETTE VALLEYFIELD	Net 30 Days	9	Internal Use Only	IN I S C	4	2 C C C C C C C C C C C C C C C C C C C		<u> </u>		
Your order N°	Processed by	Salesman	Carrier	Credit Terme	Page	PCS NB	CMD EXP B/O	-	カ	,2)	2	12,12	>
	Shipped to		ario,	Att : CHANTAL LAVOIE Tél.: 613-632-5200	Delivery Route 5	d	Weight Qty U/M	54.07 36.00 PI_\$CLB					112.80 100.00 PI_\$CPI
	Billed to Shipp	DART AEROSPACE LTD	1270 , ABERDEEN ST. , Ontario, HAWKESBURY, Ontario, K6A 1K7	Att :	Instruction F-M Deli		Product Description	12 ROUND SS 3/4 303 (R)	RSS-34303 5761	3 X 12' R/L	C+WZIATI	HEAT: 572C	13 TUBE MEC 1.000 OD X .120 (R)

NIR: R-109516-6

2018 - 20

6505

TME-1000120

5 X 20' R/L

LINE#13 HEAT: B721446

DLLI	ACIER OUELLETTE INC.	935, Boul. du Hâvre	Salaberry de Valleyfield (Québec) 36S 5L1	Tél.: 450-377-4248 Mtl: 514-336-4248 Ext.: 800-6
			11-1-100	

567-4248 Fax: 450-377-5696 Mtl: 514-336-4246 Ext.: 866-456-4242

CLI0001056 Customer N°

2018/05/02 **Delivery date**

Date

2018/05/11

P0039776

Your order N°

Eric Kaehlert

Processed by

Shipped to

, Ontario,

Salesman

Carrier

OUELLETTE VALLEYFIELD

Net 30 Days

Credit Terme

HAWKESBURY, Ontario, K6A 1K7

DART AEROSPACE LTD 1270, ABERDEEN ST.

Billed to

Att : CHANTAL LAVOIE Tél.: 613-632-5200

Instruction F-M De	Delivery Koute	2		765	1		•			
Droduct Description	Woight	ç	M/11		PCS NB	В		Inte	Internal Us	S
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14 PLATE 4140 HEAT TREAT 1/2 NS	00'89	3.33	PI2_\$CLB							1

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DAS DAS

HEAT: 300188

AC15947-FU-2018-05-10

1 X 10" X 48"

LINE#14

P4140-12H

NOTE: ** CERTIFICATES WITH SHIPMENT FOR ALL ITEMS. **

Conditions:

677.30 Fotal Weight (Lbs):

NIR: R-109516-6

"Acier Ouellette Inc." is the same as offered and honored by the manufacturer and his warranty is transferred by "Acier Ouellette Inc." to the client. The buyer hereby accepts to respect the following conditions: Net 30 days from billing date and the buyer accepts to pay administration charges of 2% per month (24% per annum) on all past due amounts over 30 days. Any default in respect with this contract will lead to payment by acceleration and permits to the seller, at his choice to claim for the balance due or the repossession of the goods sold. All claims must be made within five (5) days with this document enclosed. Any merchandise that has been damaged, cut or modified cannot be returned. All goods returned must be with our authorization and are subject to All sold and delivered materials remain the property of "Acier Ouellette Inc" until payment is made in full, complete and cashed. All lost materials are at the buyer's expense. The warranty offered by

Time

Delivered By:

Verified By:

Prepared By:

25% restocking charge.

Customer's Signature

Total (\$CAD)

Date Σ

PURCHASE ORDER PO039776

Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada



Tel (613) 632-5200

	K6A 1K7 Canada Phone: 613-632-5200	Freight Terms: Special Comments	quote no. sou0102645 and sou0103206
	NO		- a a 1 Whi
	Hawkesbury	:smraT Jmyq	Net 30 MAY 0 3 2018
:oT qidi	feet Street	:siV	Ground E-MAILE
			and organicale
	Fax: 450 377 5696	:Ship-To Contact:	Lavoie, ChantalPhone:
	Phone: 800 667 4248	Revision Date:	
	J6S 5L1 Canada	Revision:	3/1/
	σc	Purchase Order	(2010 10
	Valleyfield	Due Date:	43,112
	935 Boul. Du Havre	PO Date:	8\7\18
	Acier Ouellette Inc.	and the second second second	6/2/18
:npplier:	ACI001-VC	:oN Od	PO039776

		1				T	receive ft		please cut in 2 pcs of 6 ft	etold mett en
08.5E9\$	preeeet.sa#	12 स	17 (L)	12 ft	81/1/8	Firmed	3.750" 3.750" 3.750" MATERIAL: 6061- T6/T651/T6510/T6511/T65 ALUMINUM ROUND BAR AS ACQA-225/8 OR ACQA-225/8 OR AT28/4115/4116 OR QQ- A128/4115/4116 OR QQ- A128/4115/4116 OR QQ- A128/4115/4116 OR QQ- A128/4115/4116 OR QQ- T18/418/4115/4116 OR ANS A160 OR		037.£Я∂Т160∂М	ε
83-8 81(12/7560000.1\$	ls 49	39	le 48	81/1/3	PemriF	5052-H32 .032 Sheet : MATERIAL: 5052-H32 ALUMINUM SHEET AS PER QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4016 OR ASTM B209 receive sf		Aso.esehasəoəm	z
33-6i0 FF S∀Q 88661\$		îs 49	h?	îe 48	81/ <i>L</i> /9	Firmed	5052-H32,040 Sheet : MATERIAL: 5052-H32 : A THEET AS : ACA-P-250/8 OR : ACA-P-25		M50.82.6H328.040	, ,
Extended Price	Unit Price (CAD)	Balance	Received Quantity	Order Quantity	Date	Susetus	Description	Supplier Part No	ħsq	Line

Extended Price	Price (CAD)	Balance	Received	Order Quantity	Date Date	Status	Description	Supplier Part No	Part	Line
0.29\$	11/99.1\$	H 04	(1) 0	H 04		Firmed	6061-T6 Round Bar .750" : MATERIAL: 6061- T6/1651/16510/1651		M6061T6R0.750	Þ
đ			0/4				ALUMINUM ROUND BAR AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR			
G	8102 1 1 VA	W					AMS 4117 4128/4115/4116 OR QQ- A-200/8 AMS-QQ-A-			
	6107						200/8 OR 4460 OR 4700 MTSA AO 1528 MTSA PO 1528 MTSA 1528			
\$251.	#/96 [.] 0Z\$	1121	1 0	11 21	81/1/9	Firmed	receive ft 6061-T6 Bar .750" X 8.00"		000.80X027.089T1909M	g
			(l)				: MATERIAL: 6061- T6/T651/T6510/T6511/T62 ALUMINUM BAR PER QQ-A-225/8 OR AMS-QQ-			
240	17 7 7 2018	N					A-225/8 OR AMS 4117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-			
	Cian						A-200/8 OR AMS 4160 ASTM B221 ASTM B221 Receive ft			
		(y						te 2 pcs of 6 ft length	
0.08\$	¥/00° † \$	# 02 /	JOC 1300	30 £	81/1/9	Firmed	6061-76 Bat .750 X 1.50 6061-76 Bat .5061- 16/165176530/T6517/T62 ALUMINUM BAR PER ALOMINUM BAR ARS-QQ- ALOMINO BARS-QQ- ALOMINO BARS-QQ- ALOMINO BARS-QQ- ALOMINO BARS-QQ-		003.10X037.083T1303 \	9
-6	8103 T T YA						A117/4128/4115/4116 OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR ASTM B221 Feceive It			
a.os\$	#\27.1 \$	12 स	HO (H)	12 ft	81/2/9	Firmed	304 Round Bar 0.4375 304/316 SA 94/316 915/408 SA PER		8784.0A408N	L
13-6 LL		700		W 61	OVIZIS	F	ASTM AST6 NOTE: AISI 303 NOT ACCEPTABLE receive ft		320 0070071	Ü
2.881\$	#\S0.51\$	12 ft	(I)	121	01///C	Firmed	304 Round Bat 0.375 : MATERIAL: AISI 304/316 SS ROUND BAR AS PER SSTM A276 NOTE: AISI		878.374 878 878 878 878 878 878 878 878 878 8	8
6							303 NOT ACCEPTABLE			
810. 1.23\$	#\&4.4\$	# 21	J1	12 स	81/2/9	Firmed	1.00 1.00 tolnod bar		000.1A-H0414M	6
							STRENGTH=66KSI MINIMUM YIELD	-		

-hraty3	JinU	L	Received	Order	Due		ime)	Supplier			PuiJ
Extende Price	Price (CAD)	Balance	Received Quantity	Quantity	Date	Status	Description	Part No	,	Part	Item
L 9\$	тугэ.e\$ 02 Г Г УАН	¥ 9		1 4 9	8 <i>V/L</i> /S	Firmed	4140 Round Bar 1,500 : AISI 4140H ROUND BAR PER AISI41400R ASTA A304-02/-A-434- DUS#-G41400 MINIMUM ULTIMATE TENSILE STRENGTH=100 KSI MINIMUM YIELD STRENGTH=66KSI			003.1A-H0414M	01
19\$	#\E4.1\$	36 ft	110	£ 36 ft	81/1/9	Firmed	303 Round Bar 0.375"		1	876.0AE0EM	i i
AO (GOZ L L AVI	Sec.	350				: MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE receive ff				
9-6 VCJ 81	1/28.1\$	36 ft	75	36 ft	81/2/9	bəmii	303 Round Bar 0.750 : MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582 NOTE:304/316 NOT ACCEPTABLE			037.0AE0EM	15
2-6 L 61 2 1 2\$	#\74.5 \$	11 001	6.111	£ 001	81/1/9	Pirmed	A513 Seamless Alloy Steel Round Tubing 1"dia. Mall Wall		1	-T-£12A-TM 0S1.0W000.1	13
\$538 \$	#\18.83\$ 1 YAM	11 7	HO, H	11 7	81/1/8	Pirmed	AISI 4140 Steel Sheet/Plate		^	-S-0414-TM 000.01X003.0	Þl
E.eer, 18	12/15305.35\$	je S€	F. (2)	îe S€	81/01/8	Firmed	50.5 Sheet MATERIAL: 6061-16/T62 MUNIMULA SHEET AS AC AC-250/11 OR MAS 40.2 AC-250/11 OR			3≤3.23T1303M	SI
		1	C		_					2 pcs of 4 ft x 4ft	Item Note
12,650.1	#\æeroo.eee\$		L]	ਜ਼ੈ 799.91	81/7/8	Firmed	X 000. (A 16.500 X 0.000.) X 0.000 (Cut to 20.000") M 1		000.21	X003.423T1303M	91
	T	_							cut at 2	10 pcs of 4.5" x 12	Item Note

Plex 5/3/18 11:26 AM dart.lavoie.chantal

Extende		ooneleg	Received	Order	Date Date	Status	Items Description	Supplier ON The Part No	hsq	Line
Price \$1,303.3	1	Balance 3 ft	Quantity 170	Quantity 3 ft		Firmed	6061-T6 Round Bar		M6061T6R10.000	۷١
	31/00+1:+0+4		a'				"00.01			
- 1			12				: MATERIAL: 6061- T6/T651/T6510/T6511/T62			
SAG			(ALUMINUM ROUND BAR			
LL							AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR			
68-6	BLOZ L L XAM						TITE SMA			
							4128/4115/4116 OR QQ-			
							-A-200-SMA AO 8\002-AA AO 0314 SMA AO 8\002			
							MTSA AO 1228 MTSA	1		
							B221	1		
			U			·	receive ft	-	T C13A TM	18
0/908\$	#/9Z'91\$	30 ft	H)0	30 ft	81/01/9	Firmed	Steel Round Tubing		-T-£12A-TM 820.0W02T.0	18
8-6	BLOZ L L YAN		be				IIsW "880.0 x .sib"87.0			
	T	_		(MOG	UBING (T QNUC	AMLESS ALLOY STEEL R	30/1026) SE	e ASTM A513 TYPE 5 (102	tem Not
37.269,01	Grand Total: \$									
	A TIME LANGE									

Order Notes

Procurement Quality Clauses A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable) A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit

Plex 5/3/18 11:26 AM dart.lavoie.chantal

MATERIAL RECEIPT INSPECTION FORM

		:3TAQ			8	107	STYAMS-8	:BTAQ	
		IED OEE BA:	SIGN	-			LL	NSPECTED BY:	11
F (if required)	IING SIGNOLI	ENGINEER		•			SAG	INSPECTION	81 DC
		ē	ine Quality Offic	ni bətsəo	sters i	-			
						1 51		OF TEST SAMPLE SMORUG \ SSEM	
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\						1	-	JAIRBTAM 70	
MEBSTER	ם אחם	A AUG	ULTS BELOV	ארט אבט					
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				7	N	人	TAO	EXTRUSION REF	
								DOES THIS REQU	-
					(4)	1		es this material Engineering sig	
					N	0	JAIRITAM	RRECT M# ON THE	COL
		1455	TILH A	-hardt	N			ECT WATERIAL IDI	
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		Call	(1/1)	an ol	N	N		CORRECT THICK	
		7.00%	E127 V	150	N	A		RECT MATERIAL PER	
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	ST	COMMEN			өсқ		NC	DESCRIPTION	
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1/0	:RED:	ET SIZE ORDE	= SHE			人	CED: CED	DANTITY INSPECT	C
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8 50°C	ERED: WC	CKNE22 OBDE	OIHT -		- (52	/	A TRESIAL CERT RE	
			_						
00/9/1	100	^	-	8103	121	YAN			
PICLE	SEL ON F	YN PATCH	60'OM 050	20-7-	8/	SH	+W :JAI	ABTAM	
/									

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

:3TAQ

D PART NUMBER: SPECIFICATION: PURCHASE MATERIAL: ASTM A513 TYPE 5 (1020/1026) SEAMLESS ALLOY STEEL ROUND TUBING (DOM) SPECIFICATION CONTROL DRAWING EG. 3/4" ROUND TUBING WITH .120" WALL THICKNESS = MT-A513-T-0.750W0.120 WHERE T.TTT IS WALL THICKNESS IN INCHES WHERE D.DDD IS OUTSIDE DIAMETER IN INCHES MT-A513-T-[D.DDD]W[T.TTT] ASTM A513 TYPE 5 ∞ > TYPE 5 ADDED, TEMPLATE UPDATED DESCRIPTION NEW RELEASE 2 ASTM A513 TYPE 5 (1020/1026) ALLOY STEEL ROUND TUBING (DOM) 17-655 17-790 ECN# MT-A513-T 17.09.06 17.12.13 VM VB YB ٧× FRACTIONS ± 1/8
ANGLES ± .5*
SURFACE
ROUGHNESS APPROVED M œ C

N1651

IFICATE OF TEST

Page 01 of 01

₽00.0

QC 165

810S-YAM-6 Certification Date

TIIIIET

Invoice Number

CUSTOMER ORDER NUMBER

¥CI291₫

CUSTOMER PART NUMBER

LT9TOT

SOLD TO:

DINISION SALABERRY-DE-VALLEYD :OT 91H2 ACIER OUELLETTE INC.

935, BOUL DU HAVRE

TOSO DOM SEY

SALABERRY-DE- VALLEYFIELD QC

IP28ITA Description:

M 2 9T EIZA MTZA Specifications:

S/EISA

ILEW: IOI047

II 60EA MTZA

20.0 900.0 T0.0 St.0 CHEMICAL ANALYSIS

D.024

T00.0

R431089 RCPT:

MECHANICAL PROPERTIES

96 0.91 BHN IN 05 IN IN AREA HARDNESS %ETONG

COUNTRY OF ORIGIN : USA

60.0

16S 5L1SALABERRY-DE- VALLEYFIE

935, BOUL DU HAVRE

ACIER OUELLETTE INC.

0.00886 ISd OLT TEN

0.00268 ISd ALD GIR DESCRIBLION

CKUSH:Y Y: AAALT FLATTEN: Y

NO MELD REPAIR PERFORMED ON MATERIAL MATERIAL IS FREE FROM MERCURY CONTAMINATION

drawn in the usa reduction ratio 10-1 COMMENTS

TERRY GALBRAITH

our possession. Material did not come in contact with mercury while in

80.0

DINISION SALABERRY-DE-VALLEYI

results remain on file subject to examination. for completeness and specification requirements of the information on the certificate. All test The above data were transcribed from the manufacturer's Certificate of Test after verification

described herein, including any specification forming a part of the description. We hereby certify that the material covered by this report will meet the applicable requirements

may be punishable as a felony under federal statutes. The willful recording of false, fictitious, or fraudulent statements in connection with test results

MANAGER, CORPORATE PURCHASING

MATERIAL RECEIPT INSPECTION FORM

(if required)	ENCINEERING SIGNOFI				: 18 INSPECTION
		the Quality Office	ni betasol s	iesiers	
					RDNESS / DUROMETER READIN
					E OF TEST SAMPLE
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	7.110.7				JAIRATEM 40 39
WEBSTER	a Aua A Aua	HRB	HRC		
	A HARDNESS CHECK.	ULTS BELOW ULTS BELOW			CO L SAMPLE PIECE
3				*****	20318 2 107770 2110
				NY	EXTRUSION REPORT
					DOES THIS REQUIRE AN
				(N) 7	OES THIS MATERIAL REQUIRE
		_		N (X	ORRECT M# ON THE MATERIAL
			6- /	NX	RRECT MATERIAL IDENTFICATION
	LO7	でかりかず	490H	NV	CORRECT REF # TO LINK CERT
		,	(MY	РНОТО REQUIRED
		1202171	101 SC	N (Y	CORRECT THICKNESS
		16680	MYDA	N (A)	PER M-DRAWING
				NA	CORRECT GRAIN DIRECTION
			-	NA	CORROSION CORRECT FINISH
					SURFACE DAMAGE
			-	(N/A	
	COMMENTS			(Среск	DESCRIPTION
				NCK	
				4014	
#//	. SISE RECEIVED:	- SHEEL		B	QUANTITY REJECTED:
1//	. SISE OKDEKED:	LBBHS -		18	QUANTITY INSPECTED:
6,00	NESS RECEIVED: 10	- THICKI		, 5.	QUANTITY RECEIVED:
000.				501	MATERIAL CERT REC'D:
		-	his is	1111	:ETAO
octors	100 CONTIDING TO F	0.07			POLYTICAL MARKET
05/902	PO / BATCH NO.: (75)	00	1/0/0	9+19	MATERIAL: JAIS
(T)					

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

:3TAQ

SIGNED OFF BY:

9-89MAY 1 2 2018

:3TAQ

INSPECTED BY:

SPECIFICATION CONTROL DRAWING

SPECIFICATION: PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR O

M6061T6R D.DDD DIA. QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

PART NUMBER:

EG. 5/8" ROUND BAR = M6061T6R0.625 WHERE "D.DDD" = DIAMETER IN INCHES

 \cap

œ

REFORMAT DWG, ADD B211& B221 SPEC (ZN D8-1), REF PAR 08-020A DESCRIPTION TITLE SCALL
6061-T6 ROUND BAR NT
6061-T6 ROUND BAR NT
600708601 9 2001 87 DART AEROSPACE LTD
600708601 9 2001 80 DART AEROSPACE LTD
601 TO RECEDIT FOR ANY PARTICULAR STATE AEROSPACE LTD
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605 TO RECEDIT FOR AER DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6R
SHEE BY DS CP SHEET 1 OF 1 01.06.08 09.07.13 DATE REV. B SCALE NTS

DESIGN
DRAWN
CHECKED
MFG. APPR.

09.07.13

REV.

NEW ISSUE

0

HYDRO

Hydro Extrusion USA, LLC 53 POTTSVILLE STREET

CRESSONA, PA 17929-0187

Invoice To Customer

Certified Test Report

Sales Order Number 1101374515 Line No. 5400397994-C1A-0010 Customer P/O 24-APR-18 HYDRO2861554 Cert Number Cert Creation Date Page Page 30-APR-18 Cert Print Date 1 of 3

N 5165/

4434 CustomerPart No. 4994493 Delivery Id 921960 B/L Quantity Shipped ALRD00259 LB Date Shipped Item No. Rev Item No. 24-APR-18 G03976730 Item Description
Extruded Regular Rod
10.000 DIA
SECT 542329
144.000 IN LN
FIN M-MILL
WF 22-763 F 1 05 10
606 MT6
Marking CONTINUOUS: ASTMB221 REV 14
ASMESB221 REV 09 UNS#A96061 REV AMS-QQ-A-200/8 REV A

Ship To Customer

1 1

Applicable Specifications, Revisions and Exceptions

Straightness will be 0.050 inch/foot maximum

lesidual cast structure may remain in finished product because of low reduction ratio.

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on

this certified inspection report. Remainder is Aluminum.

Hydro Extrusion USA, LLC hereby certifies that the metal shipped under this report has been tested in accordance with the identified ASTM and/or ASME specifications and the results of the chemical analysis and mechanical properties tests are within the acceptable ranges of these specifications. Any product warranty is governed by the Extrusion North America Standard Terms and Conditions of Sale posted at www.hydroextrusions.com/termsconditions.

Quality Manager Darrell Wenrich

24-APR-18

Quantities per Lot / Packages

-	2 PCS	23135192	G12-PKG3204968
	· 2 PCS	23135192	G12-PKG3204958
	Control Samuel		
	Quantity UOM	Lot Number	Package Number

Composition Limits



CRESSONA, PA 17929-0187

Hydro Extrusion USA, LLC 53 POTTSVILLE STREET

Certified Test Report

Sales Order Number 1101374515

Line No.

-		A Company of the Comp	eport
5400397994-C1A-0010	Customer P/O		
24-APR-18	Cert Creation Date	HYDRO2861554	Cert Number
30-APR-18	Cert Print Date	Page	Page
-18	nt Date	2 of 3	

2 of 3

-	6061		Come	Allov	1000	1202	>	Alloy
	1	Min	PC		0.40	7	MIL	
	0.15	Max	PCT (%)	11	0.80	XBIN	PC1 (%)	
	***	Min	PC	Othe	-	Nin	PC	
	0.05	Max	T (%)	Others Each	0.70	Max	PCT (%)	24
	The state of the s	Min	PC	Othe	0.15	Min	PC	
	0.15	Max	T (%)	Others Total	0,40	Max	PCT (%)	E
	I				ı	Min	PC	
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				Community of the Commun	1.20	Max	PCT (%)	Mg
				and the second s	0.04	Min	PCI	_
					0.35	Max	۲(%)	¥
				Parada de ambilitado de destado en estado por por com en constante (CALVILLE VII). Por estado en os que por po	1	Min	PCT	×
				Antonia and department	0.2	Ма	(%)	'n

Мах 0.25

/ T6	/10st Temper				Mechanical P	4042730	Heat / Cast	4042702	Heat / Cast
23135192	Lot Number	1			Mechanical Property - Test Limits	0.73	S	0.77	Si
1	# of Tests	#of Test	NOI	Test Type	ts .	0.29	Fe	0.35	Fe
53.5	MIN Value	27	3			0.33	Cu	0.36	
53.5	MAX Value		KSI	UTS-L		0.15 0.93	Mn Ng	0.12 0.93	Mn Mg
48.1	MIN Value			- i	a de la companya de l	0.14	Cr	0.14	Cr
48.1	MAX Value	1	KSI	TYS-L	To the recommendation of the state of the st	0.04	Zn	0.05	Zn
111.5	MIN Value	And the second last of the las		TI	and make the second of the sec	0.02	Ti Othe		Ti Othe
11.5	MAX Value	DAMA AND THE DEPARTMENT OF THE PART OF THE	PCT	EL 4D-Long	there can be a second as a final second as a second as		Others Each Others Total		Others Each Others Total
			- 1		\$ 0.00 miles		al		2

Heat / Cast

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method

All mill finish alloys produced at Sapa Extrusions Inc comply with Directive 2011/65/EU (RoHS 2) with the exception of 6262 alloy

In accordance with EN 10204 Inspection Certificate Type 3.1

For U.S. Government sales: Items supplied are compliant with the Buy American Act, FAR 52.225-1, and DFARS 252.225-7001.

Melted and manufactured in the USA.

Mercury is not a normal contaminant in aluminum alloys and we do not knowingly use it in the manufacture of our goods

E OBUYH

Hydro Extrusion USA, LLC 53 POTTSVILLE STREET

CRESSONA, PA 17929-0187

Sales Order Number 1101374515

Line No.

Certified Test Report

5400397994-C1A-0010	Customer P/O	Advances and the second	
24-APR-18	Cert Creation Date	HYDRO2861554	Cert Number
30-APR-18	Cert Print Date	Page	Page
-18	nt Date	3 of 3	

MATERIAL RECEIPT INSPECTION FORM

		:3TAQ			Öl	U6 6	YAM @8-6 :BTAG
		IED OEE BA:	SICN				INSPECTED BY: DAS
F (if required)	ING SIGNOE	ENGINEER					18 INSPECTION
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*						NG	INTERS / DUROMETER READING
							E OF TEST SAMPLE
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9312931//	u anu		ULTS BELOW			<u> </u>	
	SS CHECK.						COT SAMPLE PIECE
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			25120-25-25-25		N	Т	EXTRUSION REPORT
							DOES THIS REQUIRE AN
					(N)	٨	ENGINEERING SIGN OFF
					N.I	0	OES THIS MATERIAL REQUIRE
1524			3 335		N	(4)	RECT MATERIAL IDENTFICATION ORRECT M# ON THE MATERIAL
		94.80	- PI-H	1201	N	8	OORRECT REF # TO LINK CERT
	-	1000	L1 +	TOTA		(2'	PHOTO REQUIRED
					N	â	CORRECT THICKNESS
		11/056	P-17-100	-5WH	N		RRECT MATERIAL PER M-DRAWING
				- 1	N	77	CORRECT GRAIN DIRECTION
					(N)	1	COKROSION
					N		CORRECT FINISH
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	S	COMMENT			Van	(CP	DESCRIPTION
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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PART NUMBER: SPECIFICATION:

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PURCHASE MATERIAL: 6061-T6/T62/T651 ALUMINUM SHEET OR PLATE WHERE ".XXX" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE) M6061T6S XXX X W.WWW QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR 4027 OR ASTM B209

EG. 0.063" THICK SHEET = M6061T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500 XXX BY 4FT BY 8FT FOR SHEET

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PREFERRED SIZE:

国国の公司国 2018 MAR 13 0

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APPROVED CHECKED MFG. APPR. APPROVED DESIGN DATE DE APPR. В NEW ISSUE REFORMAT DWG, ADD B209 SPEC (ZN D8-1), REF PAR 08-020A ADD PLATE AND T651 SPEC 17.12.13 DS

DART AEROSPACE LTD

HAWKESBURY, ONTARIO, CANADA

NO
JFS

M6061T6S

HS

TITLE

CP 47

6061-T6 SHEET/PLATE SPEC

NTS

NTS DESCRIPTION CP ВҮ RF M 01.06.08 09.07.13 17.12.13 DATE

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NE1651

INSPECTION CERTIFICATE Nº 17,149847



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On behalf:

RUMZ J.S.Co.

Date:

OC8 Inspector

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MATERIAL RECEIPT INSPECTION FORM

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Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

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DATE: 9-85 MAY 1 2 2018

SPECIFICATION CONTROL DRAWING

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PART NUMBER:

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SPECIFICATION:

PURCHASE MATERIAL: 6061-T6/T6/Z/4651 ALUMINUM SHEET OR PLATE OR-A-250/11 OR AMS-QQ-A-250/11 OR AMS-4025 OR 4027 OR ASTM B209

M6061T6S XXX X W.WWW

WHERE ".XXX" = THICKNESS (IN INCHES)
AND "W.WWW" = WIDTH (IN INCHES, OPTIONAL, FOR SPECIFYING CUT PLATE)

EG. 0.063" THICK SHEET = M6061T6S.063 EG. 3.5" WIDE BY 0.500" THICK PLATE = M6061T6S.500X3.500

XXX BY 4FT BY 8FT FOR SHEET

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PREFERRED SIZE:

国国に国への国口 2018 MAR 13 0

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APPROVED DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE
17 ADD PLATE AND T651 SPEC NEW ISSUE REFORMAT DWG, ADD 8209 SPEC (ZN D8-1). 17.12.13 CP M 막유 09.07.13 DATE 01.06.08 17.12.13

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MILL TEST/QUALITY CONTROL CERTIFICATE



NORTHEAST LIGHT ALLOY CO. LTD.

FAX: 88-461-86808342 TEL: 88-461-86664263

PRODUCT: PRIME ALUMINUM PLATE 6061 7651
TEST DATE: 2017-06-30

1159,119	868001	("6,86X"8,84X"008,0)	2463	9699		Τ''.	K154173	11CN-B-1132
		12, 7x1231, 9x2461, 1	S. 478	8.638	23	L		
129T[3	46800T	("6,441X"8,84X"000,0)	9899	6833	711		R154173	14CM-B-1123
		12, 7x1231, 9x3670, 8	5, 556	2,646	91			1.00
1591190	7.00892	(*8.441X*8.84X*87.0)	SISI	5182			E\$124123	11CM-E-1633
	1000	19, 0531, 9, 3670, 3	296 0	7 095	k			
1\$91190	T0800T	('8.441X'8.84X'87,0)	4250	4449			R154153	19CN-E-1633
		E '076Exe 1831x 30 /e1	876 T	810-3	8			
1237 130	16800T	(0.025°X18,846,850,0)	8208	9728		T. T.	K154153	11CN-E-1030
		16,88x1231,9x8670,3	>968 L	985 1				The Same
159,L190	16800T	(0.6265/48/07X144/67)	9098	4078	8	Υ.	E2142131	IACH-B-105
		8 07 0 E 4 U 5 C T 8 E 3 E 7 U 5 U 5 U 5 U 5 U 5 U 5 U 5 U 5 U 5 U	69 1	-89 1	O.			
ISDT[80	06800T	(0'900,X48'2,X144'2,)	7188	91.99	ST	1	K154153	IACH-B-174
		12, 7×1231, 9×3670, 9	7 P	809 8	/4			
[£9,1,190	- 68800T	(0'900,X48 2,X144'2.)	6099	2838	91		K154153	JACK-E-175
		8 078EX9 JESIX7 RI	820 46	879 2	7			1 3 3 3 3 3 3 3
IS9,L190	88800T	(0.378/348.63(44467)	7586	9Z0‡	ψl		B124123	TACKE-114
1. 6. 6	化学 医光线	9. 69x1231, 9x3670, 9	984 1	928				
189T180	T00885	(30 x48 2 x 44 (4)	2178	100	2		RISTISS	191-11-NO41
		60, 8×1231, 9×3670, 9	97 I	1,35				
189T180	- 58800T	(2.0°X48.5°X144.6°)	8914	4380	\$		relation	17CN-B-161
2		E 0755×6 1231, 9×3670, 3	988 1	926 1				
189.L190	1.00884	(1/52,X40°0,X144°0.)	1,509	6629	L	7	KIRTE	191-1-NO(1
	t	91, 76×1231, 9×3670, 9	PL Z	2,83	***			
1891190	E8800T	(0.64.64.55H)X-64.65(0)	9919-	+989	14	1	BP1481H	11CN-6-164
		## 07.0 E # 8 E # 8 E # 8 E # 8 E	867.8	2,882				
159T100	17100140-17100141	(0.578 X60.6 X144.8°)	2886	9 Zb	12		F135879	14CM-B-112
		8,0708x7,0681x83.9	218 1	216'1				
189T180	1-00130d.	(996X,091X,94610)	1899	6999			olbesia	FICK-B-173
	SELOOTALE 100T	MANAGEMENT NEWS	997 16	979 7	i€	4.		
1\$9,L1909	LE01037	(0°340;X48°81X;948°0)	2027	0777Z	91	7	648esta	ILCH-B-ILL
		8, 678ExQ, 1221x62, 9	1766 I	\$10.8	71			
189T1808	LOTOLT	(0.376"X48.6"X744.6")	2268	8414	CI		R133879	11CH-B-11
	7,	9, 68x1231, 9x3670, 3	1 804	168 I	\$1	l		
Temper	LOT NO,	SIZE(WW\INCH)	(MINES	(MT/LES)	bC2	STJ 4	Order No	HEYL NO
IYOUA	CHARA	(HONNINATO)	MN	G.W.	90a	19.14 ICI	-11 From	VIVITALI

H 581

如原在山市 # E 4318 | 11CN-E-1382 T00863 159T1505 ("3.441X"2,03X"37E,0) 2008 0 1 9. 63x1636, 7x8670, 3 9.1 11CM-E-1284 \$[243]8 THE 189T1808 7268 2000 £98001 Ö1 ("3.441X"8,03X"37E.0) g T 8. 63x1536, 7x3670, 3 9'1 15154318 117CN-E-1517 120T1503 6814 8968 (0.375"X60.5"X144.6") T00862 1 21 6'1 9, 53x1536, 7x3670, 3 8 .I B124318 11CM-B-1219 15911909 4218 3 08 T00862 4599 (*8,441X*8,03X*376.0) .1 13 96 T 9, 63x1536, 7x3670, 3 K134318 117CN-E-1515 1494 1351 (9376*X60,600X*876,0) T0800T 159T1505 1 13 2,06 96 'I 9, 63x1636, 7x3670, 3 KT24318 113CN-E-1214 ("3.441X"8.03X"8TE.0) LEDT1000 **#99** L008@1 CPEP Ī EI. 202 26 I 9. 53x1535. 7x3670, 3 E124318 11CN-E-1125 IS911909 2088 3110 ("0,38X"8,8X"876,0) £6110.1 L 18 865 T 1, 438 9, 63x1231, 9x2451, 1 K124318 11CM-E-1693 T01192 129T1808 ("3.86X"3.84X"87E.0) 3850 8878 1 51 877,1 1, 718 9, 63x1281, 9x2461, 1 B124502 114CM-E-1280 18911909 2234 9889 (0.75°X48.6°X144.6°) 78110T 1 10 2, 42 19 7 18' 06x1281, 9x3670, 3 11CM-E-1993 K124592 19911909 2159 €169 081101 (19 PF) X.9 8FX.009'0) 1 SI 9 7 ts, 7x1281, 9x3670, 3 IF E 1691-11-NOLT 56245131 15911909 6814 ("3.441X" 8.84X"008.0) 641101 1 15 12, 7x1231, 9x8670, 3 66 1 61 K124592 11CN-E-1139 1-671001/1 159T1505 9866 8818 (0.375°X48,5°X144,6°) 1 15 00136/100130 7° 838 977 T 9, 53x1281, 9x3670, 3 K124113 11CN-E-1004 1891.1909 8058 2831 ("8.441X"8.84X"0,1) \$1600J I b 1,374 1,284 26. 4x1231, 9x8670, 3 E124113 11CM-E-1883 81/28 I 7 15911909 CIGOOL 3848 (*3.841X*8.84X*0.1) I 5 % IQ T 26. 4x1231, 9x3670, 3 K124173 17CN-R-1662 159L1909 2115 1000T 6198 (1.0 X48.6 X144.6") I \$ 989 1 J' 262 26, 4x1231, 9x3670, 3 K124113 11CN-E-1661 159,11909 ₱1600.1. 8713 1198 (1.0 X48.6 X144.5) I S 1. 684 769 T E. 073Exe .1821x4 .32 K124113 | 11CN-E-1681 189T1909 9698 (1,0 X48,8 X144 5") £16001 9612 ç I 949 T 988 T 26. 4x1231. 9x3670. 3 R154173 17CN-8-1672 IS911909 9810 1.000L 3708 ("0, 44 FX"8, 84X"0, Y) I 5 1,682 1, 592 28, 4x1231, 9x3670, 3 K184173 177CN-E-1618 6974 ("3.441X"3.84X"87.0) 80,600T 19911909 7967 1 6 2, 246 2, 156 19,06x1231,9x3670,3 R154173 17CN-E-1617 4228 1591.1909 4427 (0,75°X48,5°X144,6°) 80600L 1 8 2, 008 816'1 19, 05x1281, 9x3670, 3 H124113 11CN-E-1089 L0600L 15911909 3380 1916 (0.76"X48,5"X144,5" I 9 1.524 I' 434 19, 06x1231, 9x3670, 3 K124113 114CM-E-1083 189T1808 4427 4228 ('8' X48' S' X44' S' Z' O) 906001. I 8 800 ,\$ 1,918 19, 06x1231, 9x3670, 3 K124113 11CM-E-1985 1819 2829 90600L 1991,1909 (0.75 X48, 8 X144, 5°) 1 10 2, 486 2,896 19, 06x1231, 9x5670, 3 K124113 11CN-E-1984 886b 189L1909 4740 ("2.44FX"8,84X"87,0) \$0600L -6 18 8 2, 16 19. 06x1231, 9x3670, 3 KIZTIJA IJON-E-1134 2089 9795 ("8,86X"8,84X"008.0) 66800L 1991,1909 I 24 P89 2 2, 574 12, 7x1231, 9x2451, 1

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laa	ar.0	01.0>	0' 10	90.0>	<0.80	0, 55	78,0	<0' 18	06 0	0.18	76010T,
le8	81.0	01.05	21'0	90°0≯	<0, 20	99 0	6 ř ' Q	91-02	00 'T	0, 33	18100.
l68	3F.0	(0° 10	91 :0	<0° 02	<0. 20	0.63	. I⊅ 'O	CD' IQ	1,00	0, 22	COT3S
lsð	91.0	OT '0>	91.0	<0.05	<0, 20	0, 68	0° 48	40° 10	26 '0	61 '0	1-98100.
168	91'0	(01.10	91 0	90'0>	<0, 20 <	99 0	68 '0	<0' 12	46 0	0.20	1-0F100
ls8	91.0	CO' T.0	91 '0	90.0>	<0,20	89 '0	0, 40	<0° 18	1,02	0, 21	1-171001
laa	91.0	(0:10	91.0	40,05	(0, 20	69.0	75.0	<0.16	IQ'T	0, 20	00100
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ls8	81.0	<0' 10	71.0	<0.05	08.0>	49.0	48.0	20'12	96 '0	0, 24	88800
ISB	91'0	<0.10	41.0	30-,05	08'0>	89 0	0, 38	<0' 12-	10'1	0.22	₽8800
ls8	81.0	<0.10	0, 17	40'02	(0.80	78,0	£8.0	91,0>	96 '0	D' 84	98800
la8	31.0	(0,10	0'14	90'0>	<0,20	69.0	0,38	91 0>	1,02	13'0	88800
IBB	91.0	<0'10	41.0	\$0.05	<0,20	69.0	98.0	91.0>	66.0	0, 20	1
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Isa	81.0	<0.10	41 '0	\$0°02	62.0>	49 0	COLUMN 1	G1 0≥	96 '0	PS 'C	1
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IBB	31.0	<0,10	71,0	90 0>	(0,20	99 0	98 '0	-	10'1). 22). 22	
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1511-11-NOLI	R154318	 	7	3688	9972	(5.0°X60.5°X144.6°)	£61001	159.11909
		L	2	J. 672	1. 672	50, 8x1536, 7x5670, 3		
11CM-B-1139	R154318	t	2	\$99£	3444	(2.0"X60.6"X144.6")	£6100T	18911909
	1		٠. ٤.	299 1	T Pes	E0, 8x1536, 7x3670, 9		
11CM-E-1120	R154318	,	2	L198	2978	(2,0 X60,8 X10,3)	16100A	T\$911909
<u> '. </u>		ı.		899 1	1, 568	EO: 8x1636, 7x8670, 3		
17CN-E-1685	R154318	ī	11	7823	1919	(*8.86X*8.84X*0.1)	T01241	159T1300
			11	2, 398	2, 338	25, 4x1231, 9x2451, 1		5
11CM-E-1222	R154318	1	Þ	2994	9612	(1,0'X48,5'X144,5")	101236	1S9L1909
		1	Y	1, 358	1, 268	85, 4x1231, 9x8670, 3		
JACK-E-188	R154318	1	ç	9898	3488	(.9'tt X,9'8tX.0'l)	101736	1\$9,1,1909
		·	>	T. 672	I'285	25, 4x1231, 9x3670, 3		
11CN-E-1600	R154318	,	. 0	2844	2646	(0.625"X48,6"X144,5")	1.01206	[\$9T1805
			9	1 58	8.1	16, 88x1281, 9x3670, 3		1 5 5
IJCM-E-120	R154318	r		8278	8408	(0.625°X48.6°X144.6°)	1.0150.0	169T1651
		١.	4 .	98₽°1	968 T	15, 88*1231, 9×3670, 8		
11CN-E-128.	R154318	7	,	3289	1608	((0.626"X48.6"X144.6"))	/ TOIZOS	199T1909
>			L	1. 492	1,402	0 16, 86x1291, 9*8670, 3	Ø (·	1
ILCN-B-128	K154318	,	. 1	3598	0018	(0.628"X48,6"X144,6")	1.01208	19911909
		L	4	967 1	901 T	16.88x1231, 9x3670, 3		
11/CM-E-121	R154318		01	3998	3286	(8,441X'8,08X'87E,0)	T00864	129L1909
		h	.UL	69°t	67 T	9. 63x1636, 7x3670, 3		
IJCM-B-121	RIEPSIN	,	10	3095	9826	(0,375"8,0,03X"876.0)	19800L	1891,1909
			U-I	1, 59	6p 'T	8, 63×1,636, 7x8670, 3		

MOSA

) M

		e maxima.	solbal	eelugil e	lanis Jus	orog ii	Brow o.	uros si	git Lia		
Bal	91.0	<0,10	91. °Q	<0°0>	<0'.50	89 0	CP 43	₹0'12	66 '0	22 '0	861001
ls8	91.0	. OT '02	91.0	20.02	(0, 20	20.0	86-70	91 '0>	1.01	0.20	\$61001
le8	81.0	<0, 10	91 '0	90.0>	<0,20	19 '0	96.36	g1 '0>	66 '0	0.20	161001
ls8	91.0	<0, 10 <	Lt '0	(0, 06	<0, 20	69.,0	98.0	91 '0>	66 '0	0.20	101241
Bal	81.0	<0, 10	71,0	40.05	<0.20	0' 03-	98.0	9T '0>	1.03	0, 21	1,01236
ls8	91.0	<0° TO	71.0	€0, 0 8	<0.20	39.0	78.0	91 '0>	1.04	ZZ '0	902101
lsá :	91.0	(0, 10	71.0	90,07	<0.20	99.0	98,0	\$1.0>	10.1	Z2 .0	T01205
lsB	91.0	<0, 10	91.0	<0'02	<0, 20	69.0	68 '0	91 '0>	1,03	0, 20	₽98001
ls8	31.0	<0,10	71.0	<0° 00	<0, 20	69 '0	O. 43	91.0>	10.1	0, 23	£0800T
la8	81.0	(0, 10	91.0	<0.05	<0, 20	\$9.0	66.0	<0, 16	1'01	0, 20	T00862
ls8	81.0	(0, 10	0, 15	<0' 0P	⟨0,20	89 '0	€Þ 0	<0'12	66 0	0, 22	1.0800T
Isa	31.0	<0.10	0.16	<0.05	<0, 20	79°0	6£ Q	<0' IE	76,0	0.21	£6110T
Bal	&f.0	(0, 10	91 0	90,0>	(0, 20	09 0	78,0	40, 16	10.1	0. 20	Zeliol
Isa	91.0	<0.10	81.0	20 '0>	<0.20	P9 *0	68 0	<0.16	76.0	18.0	78110T
IAB	91.0	<0.10	91.0	<0.06	<0.20	₽9'0	96,0	31.0>	26.0	0,21	. 08110T
lea	g1'0	<0.10	0.16	90'0>	<0,20	79 0	0, ∉3	<0'12	T' 00	12.0	67110T
[88]	31.0	<0, 10	11.0	<0.05	<0° 50	69 '0	07 0	<0'12	Ф0 ′T	12.10	1-621001
ISB	31.0	<0, 10	91 0	90 '0>	<0, 20	38.0	9ħ '0	91'0>	Z6 '0	61 '0	I-00130-1
IBB	31.0	<0,10	0.16	<0'0P	<0.20	99 0	0, 46	<0' IB	46 0	61.0	10013e
168	61.0	<0, 10	41.0	40,05	<0.20	89 '0	0' 38	40, 15	10 1	0, 22	916001
Bal	91'0	40,10	41.40	60,05	<0. 20	99.0	98 'Q	<0' TR	1, 02	0.22	\$1600J.
IBB	B1.0	01'0>	LI '0	<0.08	<0.20	99 0	76.0	₫T. '0>	90 1	0.22	\$16001
lea	91.0	<0' 10	91.0	40.05	(0, 20	69 '0	0,38	40, 16	1, 03	0.21	806001

ALL TENTOS STO WOLUNT POLOCAL, SINGLO TIBUTOS INCIDECO MAXIMO.

3.MECHANICAL PROPERTIES:

OZ 'SI 12' 10	7 88 p. 88	43.2	£16001
14.80		8,44	1,00908
05 71 6 15	6'68	44.2	70000T
14.00	9'07	7.44	90800T
14, 40	40.2	44.2	30900T
16, 60	8.04	48.0	66800T
10'00	9.04	997	86800T
16.90	39,2	44,2	10890T
13, 20	39.5	8.64	70890T
06 91	7,88	8.64	100081
16, 10	9'66	8,44,8	06800T
0Þ '9t	6.66	44.4	t00889
17, 00	298	43.6	888007
13, 70	6'0≯	0'97	T00885
08 - 81	7.88	43.9	1/88001
12,00	40.5	レカヤ	T00883
	Z'86	L 57	8996T
18, 00	20'4	6.64	100140
06 LI	9.98	8,64	I-ID10017
18,00	384	Z't47	T-05100T
14, 10	8.88	43.8	T-06100T
03 91	8'68	Q'9Þ	100132
16, 70	8'68	1.84	18100T
01'81	1.78	42.9	78010T1
(%) enutos i refla nelfagnola egalnécia q	YELD STRENGTH (Kel)	TENSILE STRENGTH(kel)	LOT NO.

.nl 781.0+\0-	.nl 737.0+\0-	'UI 410.0+/0-	38100T
NI 781.0+\0-	.nl 781,0+\0-	.nl 680.0+/0-	31600T
.nl 781,0+/0-	'4 28 '0+/0-	'41-680.0+/0-	₽1600T
-0/+0° 193 IU	'ul 78t ,0+\0-	'ul 660.0+/0-	£1600T
y <u>781.0+/0-</u> ≯ 3.H	The state of the s	-dl 160:0+/0-	80600T
T 位 167-0-167 In.		.nl 1:50.0+/0-	706001
'ul 291 '0+/0"	F 14 7 'U Y 91:0+/0-	'ul 150,0+\0-	90600J,
'u' /91.0+/0-1/2	31+ 8 'UI ZSL'0+/0"	'ul reo.0+/0-	30900T
'UI 491'0+/01	# 2 # J UI /91 '0+/0-	-0/+0-023 In.	66800T
'UI 491'0+/0-	-0/+0-187 in. 8.5.	-0/+0.023.ln.	86800T
"U 291-0+/0-	.nl 781.0+\0-	-0/+0.023 In.	16800T
'U 491 0+/0-	'U Z91:'0+/0-	'úl 1:60.0+/0-	T00892
	'UI &9E'0+/0-	.nl 520,0+/0-	T00891
.nl 781,0+\0-	.ni 781.0+\0-	-0/+0.023 m.	06800T
,nl 781,0+\0-	'U Z91'0+/0-	.nl 6£0,0+\0-	£8800T
'ul 781,0+/0-	'N Z@L'O+/0-	.nl 710:04/0-	88800T
.nl Yaf.0+\0.	ni 781,0+\0-	-ul 880,0+\0-	T00886
'ul 781.0+\0.	'ul 781.0+/0-	-0/+0.039 fn.	₽8800T
.nl 7at.0+\0-	,nl 781,0+\0.	.ni.cso.o+/o-	100883
'U /\$1 '0+/0*	n 781,0+\0-	:ul 0Z0:0+/0-	£996J.
'ul 781.0+10-	.nl 781, 0+\0.	-0/+0,020 ln.	100140
.nl 781.0+/0-	'u 251:0+/0"	-0/+0.020.lh,	1-1710011
'U 291/9+/0"		-0/+0.020 In.	T-09100J.
'u) /91/0+/0-	'U Z91, 0+\0.	-01-710-0+/0-	T-08100T
'ul 291.0+/0-	.nl 731,0+\0-	:ni 710:0+/0-	Z8100T
'UI 291'0+/0-	'UI 491 '0+/0-	'UI Z10:04/0°	161001
.nl 781.0+/0-	.nl 7ar.0+/0-	-01-710,03-10-	76010TJ
.ni 731.0+/0-	'ui 291'0+/0"	Thickness Tolerance	'ON 101
eaneraloT digned	Sonsielo T dlolW	Service asserted T.	TOLERANCE:
(15., 60	8.15	8.84	£6100T
00,81	0.04	3 pp	26100T
0k*FT	45'4	0.94	161001
14, 60	9:68	7.84	TOISE
14, 60	9.95	Z.44.	1.01236
16, 60	8.04	6.44	90210J.
16, 80	6,14	0,34	Z0210T
76, 50	39.9	9'77	1000T
18, 00	4.78	42.0	. T00863
07, 31	0'86	43.9	Z3800T
Ť £ , 30 ·	3,8£	Ž.Eh	14800T
16, 10	0.04	6,44	TOTIOS
08'41	A, 65	43.9	T01192
		2101	LOTITOI -

99.9 39.9

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16, 30

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TQ' 50

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13, 40

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T01187

Q8110T

GYIIOT

1-63100L

L00130-1

100138

10001

PIGOOT

0'97

8,44

6,64

0.84

0.84

6'87

8.61

	W /91-0+/0-	'ul 080.0+\0.	TOOLBS
'u <u>/</u> g/ 0+/0-	.nl 781.0+\0-	'UI 090'0+/0"	Z6100T
.nl 781,04/0-		'ul 090'0+/0-	T8T001
.ni 781,0+/0-	,nl 73 r.0+\0.	The state of the s	TOTOT
'ul 781,0+\0-	'u /91'0+/0-	'ul 680,0+\0-	101236
'ul 781',0+\0-	'ul 7a1,0+\0.	.nl-880.0+\0.	100
'U 291'0+/0-	.nl 781,0+\0-	'ul 520.0+\0-	F02101
.nl 781,0+/0-	'U 167 In.	.ni 820.04/0-	T01205
'ul /91-0+/0-	-0/+0-167 in.	'U) 020'0+/0-	¥9800T
'ul 291.0+/0-	.nl Yar.0+/0-	.0/+0.620.fn.	698001
ni 781,0+\0-	'U Z91'04/0*	'ul 020'0+/0-	Z3800T
	'u 151 0+/0-	"0/+0:020 lu"	19800.1,
.nl 781.0+/0-	.nl 731,0+\0-	'ul 710.0+10+	TOTTOS
'u 491.0+/0-	.nl T81.0+\0.	nl Y10,0+/0-	261101
'u[291,0+\0-	'U 191.'0+/0"	,nl-160,0+\0-	T01187
,nl 781,0+\0-	1	'UI 650:0+\0.	081101
'ul 781.0+/0-	.nl 787,0+\0.	.nl.820,0+\0-	641101
'ul 781, 0+\0-	-0/+0,157 In.	The second secon	1-62100L
'ul 781.0+/0+	nl 781, 04/0.	.ni Y r0.0+\0-	T-06100T
'41 Z81'0+/0-	TO TO TO+(0+	'UI 210'0+/0-	TANTINAT

Vidds seonsielo! AAS\r

6. SQUARENESS: Maximum difference patween diagonale (inches):

J, d1blw>580.0	Langins 144,6 inches
	Lengths 96.5 Inches
11, ribinyx 0, po, o	

6. FLATNESS: Allowable devision from Pat(Inches):

swoe singleste a mort nottslyeb xaM :wot vides econesion AAS\(\text{I}\):
ni 8.03-8.84 :AbiW
Thiokness: 2.0 lb
.nf 8,84 :db(vv
Thickness, 0.628-1.0 in
.hi-3,00-3,84 rhbiW
nl 8,0-878.0 (aser)/pint
) ABIJEAN
650 10
Longitudinal flatingse 3/32 indin in any 6 ff
We Strange of Break Avenue
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7, Lateral

8, Surface quality:

Scratches that connot be felt with the fingernal are acceptable on the surfaces. ◆ Edge bur must be small enough not to cause interference when packing.

◆Max number of indentations: I in any surface area measuring 3ftx3ft.

On wooden pallet, securely for export, with sulfable deseloant included (6 bags at least).

9. Packing:

10, Plate Marking: Each plate will be line marked showing the following:

- ◆Alloy and temper
- ♦ Nominal thiokness(inches)
- .ol No.
- F FIOSE AGD-SMA GOSBS-SMSA TSOM SMA GOSB-MT:24:nolibofilogica

DA No. of PCS

◆ Lot number

♠ C'M' (KE)

◆ N' M' (K8)

- AJ∃N :Tebuborg◆
- Each pack shall be tabeled with the following information:
- etalq volla multimula 🔷
- Alloy & Temper
- elze(inches):
- Order No.
- . Pallet No.
- Made in China
- MATERIAL CONFORMS AME GOAZEOM1, AMS 4027, ASTM 5209 SB-209 IN ALL RESPECTS

CHIEF INSPECTOR



			;	e Quality Office	namaa	1.0101	201			
			l '	Poitto villeno e	dt ni betezo	l systs	_	ARDNESS / DUROMETER READIN		
							1 ~	SIZE OF TEST SAMPLE		
							1	TYPE OF MATERIAL		
	WEBSTER	ם אחם	A AUG	НКВ	IRC	-	1			
				LTS BELOW						
		SS CHECK.	BAH A I	D PREFORM	NA JAIRE	TAM	OF	CUT SAMPLE PIECE		
1						T/N	1 .	I INO IZM NOIOOMINZ		
						(N)	1	DOES THIS REQUIRE AN EXTRUSION REPORT		
						M	1	ENGINEERING SIGN OLL		
						(A)	1	DOES THIS MATERIAL REQUIRE		
				-		N	(1)	CORRECT M# ON THE MATERIAL		
					(4)	N	(0)	CORRECT MATERIAL IDENTFICATION		
ļ				7889 S	H Look	N	0	CORRECT REF # TO LINK CERT		
		0.1			0 1	D	Ĭ,	PHOTO REQUIRED		
				Anche		N	(1)	CORRECT THICKNESS		
				6820	MARA	N	3	CORRECT MATERIAL PER M-DRAWING		
}						N	3	CORRECT GRAIN DIRECTION		
-						(1)		CORROSION		
}						N	(1)	CORRECT FINISH		
1						N	<u> </u>	SURFACE DAMAGE		
	COLAURICALO						//X	NOUL IIVIOOTA		
	COMMENTS						(CV) NC	DESCRIPTION		
L	TI AIR SENSON			***************************************			JIN			
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1	578.	AED:	KNESS BECEI	THICF		1	h8	QUANTITY RECEIVED:		
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	J: CL	() dad	NIESS OBDE	IJIHI			01	MATERIAL CERT PEC'D:		
	,				810	7 1	YA!	:BTAQ		
20	325 PO / BATCH NO.: OSY 726/50						1150	MATERIAL: 136		
	1/-	JE.				0- (, -	201		
	MAOT NOITORPECTION FORM									

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

:3TAQ

ENGINEERING SIGNOFF (if required)

SIGNED OFF BY:

SHAN 1 1 2018

:3TAQ

INSPECTED BY:

QC 18 INSPECTION

SPECIFICATION CONTROL DRAWING

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O

SPECIFICATION: PART NUMBER:

ASTM A582

M303R[D.DDD] DIA.

EG. 0.75" ROUND BAR = M303R0.750

WHERE "D.DDD" = DIAMETER IN INCHES

PURCHASE MATERIAL: AISI 303 SS ROUND BAR (NOTE: AISI 304/316 NOT ACCEPTABLE)

DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED B REFORMAT DWG, ADD SPECS (ZN D8-1), REF PAR 08-020A A NEW ISSUE BA CA 01.12.20 DATE 10.01.05

DE APPR.

M303R

DESCRIPTION

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA

×

10.01.05

SHEET 1 OF 1 SCALE NTS

REV. B

0

North American Stainless Canada Inc. 740 Imperal Road North Guelph, ON NIKIZ3

METALLURGICAL TEST REPORT

(502) 347-6000 6870 Highway 42 East Ghent, KY 41045-9615

Certificate: 383542 N Mail

Customer: 007060 001

Ship To:

legboe

Date: 2/20/2018

Page:

Finish; CD Steel: 303

Corrosion:

REMARKS:

Heat Treat Code: 45,401

Round Bar, Annealed, Cold Draw UNS 30300, ASTM A583/12 EN 10204 3.1, ASTM A484/16 AMS 5640V TYPE 1, QOS-764B CONDITION A SCLUTION ANNEAL TEMP 1900F MIN, ASTM F899/12b

PRODUCT DESCRIPTION:

NAS Order: PN 0089721 01

Your Order: C113057

COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION 2011/65/EU.Rohs. EAF+AOD+CC. NO WELD REPAIR. MELTED AND MFG

BJ2863 9 Product HENIC Id Þ H 3 Z ALYS Skid # Diameter .3750 Size Weight 1,109 -----Length-----144.00 Mark Pieces Commodity Code 57

NAS Heat H

Sn

Ç2

.3140 30

. 49

3889

2 0 CM(Country of Melt) ES(Spain) US(United States) ZA(South Africa) JP(Japan) Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L2323

.047 CO % .11 CR % CU % % NO MO % Z مِد % IN Chemical Analysis per ASTM A751/14a

SI 3/* 17.12 34 1.91 . 285 .017 8.59 . 033

ব CHANIC AL 7 RO ט H × H H N D

<i>E</i>	нии в в на	Product Id
	R L 216.0	o i HB
	1	.2YS UTS
	53,35	RA Fina
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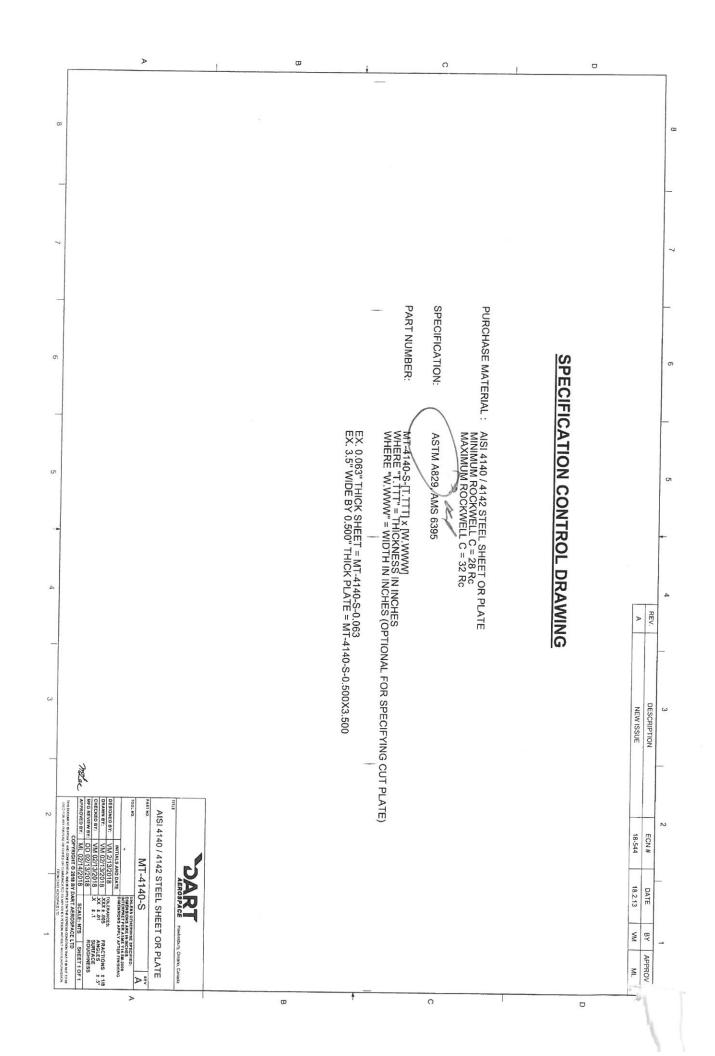
NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the writing and to the items

Technical

0.00 PI_\$CLB	0.00 PI_\$CLB		0.00 PJ_\$CLB			0.00 P]_\$CLB			
 0.00	0.00			0.00	0.00	0.00	0.00	0.00	0.00

MATERIAL RECEIPT INSPECTION FORM

:DATE:		61	07 1 1 1141	: ETAO
		81	OS 117AM	— -∃TΔΩ
SIGNED OLE BA:			SAG	INSPECTED BY:
ENGINEERING SIGNOFF (if required)			SVU	C 18 INSPECTION
in the Quality Office	ters located	291		
		10	TER READIN	ARDNESS / DUROME
				ZE OF TEST SAMPLE
VIZ.LOGZW G VIO				JAIRATERIAL
HRB DUR A DUR D WEBSTER	HRC			
ESULTS BELOW				
- AND PREFORM A HARDNESS CHECK.	JAIABTAN	OF	MPLE PIECE	AS TUO
	- N	П	1)10	IZVI NOIGOVILVA
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	0	1		ENGINEERING SIG
	16	1^	100000000000000000000000000000000000000	JAIRATAM SIHT SAOO
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20.	. N	1200		ORRECT MATERIAL IDI
88100E At	20/-1 N	(1)		CORRECT REF # TO I
	(N)	A		PHOTO REQUI
/ 10 /	N	(4)	SSEN	CORRECT THICK
DEXP ast	5/ N		S M-DRAWING	CORRECT MATERIAL PER
	N	(3)	RECTION	CORRECT GRAIN DI
	_ (N)			CORROSIOI
	N	(CORRECT FIN
	(N)		AGE	SURFACE DAM
CONTRIBUTION		// \/		
COMMENTS		(CP	NC	DESCRIPTION
		ON	NC	DESCRIPTIO
SHEET SIZE RECEIVED:		0	:031	QUANTITY REJECT
SHEET SIZE ORDERED:	-	L		
		1/7		QUANTITY INSPECT
THICKNESS RECEIVED:		n		QUANTITY RECEIN
THICKNESS ORDERED: O. P. D. C.	5	2/	:C'D:	MATERIAL CERT RE
	@107 I	1.14	.∃TA	ď
2/947960 SOVBATCH NO. 030,01X002,00	7-5-17	113-	LAZ :TY	ABTAM
	0 10	116	7 00	





888

Chemical certification Certification chimique

S99-305 BHN		00.0	00.0	Τ		1	MANAGEMENT AND
Surface Hd / Dureté	OR (%) 90Em			ISd	000.0	ISd	000.0
	sənbiu	Propriétés Méca (%) Red. of area / Su	Elongation / Allon.	à la traction	Zensile / Rés.	() Élasticité (eld strengh
000.0	000.0	000.0		ooo.o			
00000 / 00000	0000.0 \ 0000.0	0000.0 \ 0000.0		/ 0000.0	anno:	000.0	% leuro 4
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071.0	0.240		076.0			100.0	% Janto
Molybdenum (Mo)	000 \ 0.5000		(12) muimorido 0005.1 1.2000	0		Sulphur (00000000000000000000000000000000000000
800.0	\$18.0		722.0	***************************************		004.0	% lania
(9) sunahqaaniq 0era o \ 00ta.a	(Mn) esenega (Mn) / 1,1000		(i2) nobili2 0025.0 \ 0021.	0		0.3750 \ 0.3750	
	ənbi	mido e <mark>sylsnA</mark> \ n	cal compositio	Chemi	1		
		W	STM A829/A829	11/2) au	TJC
The Parish and the State of the	pa		GV+3 T&C	ns REATED; C	Condition \		Grader Nu
natem oN \ # OI IshateM	ale Heal / coulée		Country of origi	Fournisseur	ode Vendor	у ио. Соппа	T4681

Note:

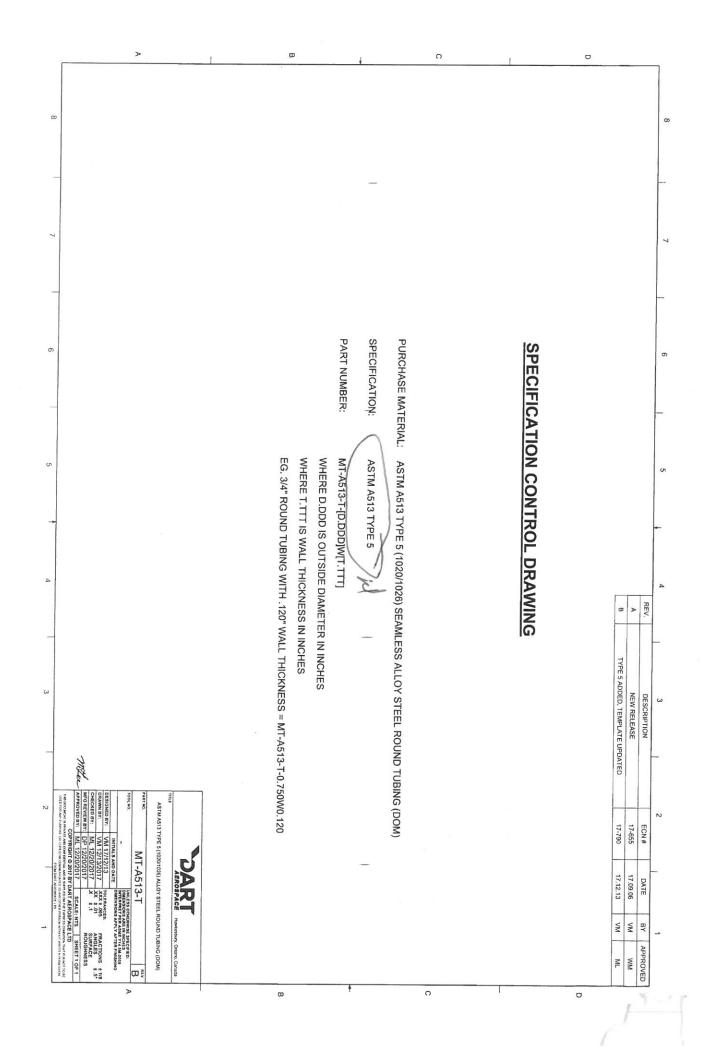
We cartify that the above data has been verified and are conform to an original mill or supplier certificate supplied to us with the material Mous cartifions que les données ci haut on été vérifier et sont conformes d'après un certificat originale qui nous a été fourni par notre fournisseur

Prepared by: / Préparé par:



MATERIAL RECEIPT INSPECTION FORM

		:3TAQ			8	107	T NAM 68-69
		IED OEE BA:	SIGN),			INSPECTED BY:
if required) :	ING SIGNOEF	ENGINEER					OC 18 INSPECTION
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TPI Work Test Certificate

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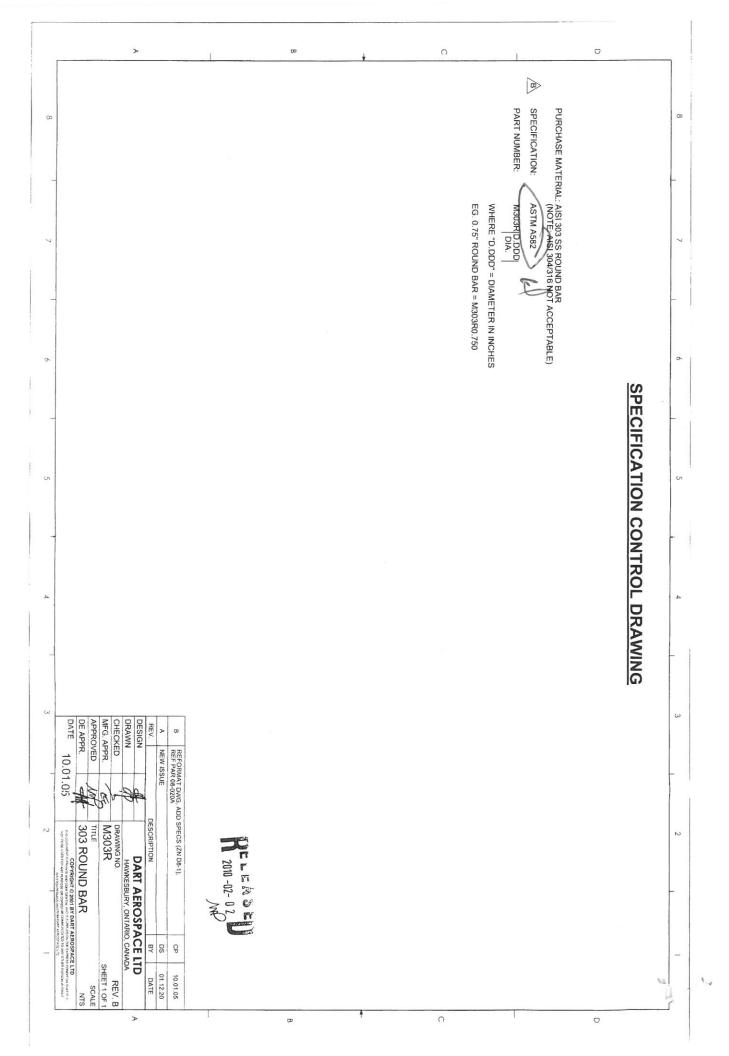
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MATERIAL RECEIPT INSPECTION FORM	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



NAS North American Stainless Canada Inc. 740 Imperial Road North Guelph, ON NIKIZ3 Canada

REPORT METALLURGICAL TEST

6870 Highway 42 East Ghent, KY 41045-9615 (502) 347-6000

Ship To:

Mail To:

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Certificate: 363775

Customer: 007036 501

Date: 12/15/2017 Steel: 303

Page:

Pintshi CD

Corrosion:

NAS Order: PN 0086203 02

Heat Treat Code: 43,719

Round Bar, Annealed, Cold Draw UNS 30300, ABTM-ASBZ/12 Den 10204 3.1, ASTM A484/16 AMS 5640V TYPE 4, QQS-764B CONDITION A SCIUTION ANNEAL TEMP 1900F MIN, ASTM F899/12b

PRODUCT DESCRIPTION

Your Order: 4500835654

IN USA FREE FROM MERCURY AND LOW MELITING ALLOY CONTRAINATION 2011/65/EU.ROHS. EAR+AOD+CC. NO WELD REPAIR. MELTED AND MFG COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE

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NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy of the test methods used, the material meets the specifications stated. These results relate only to the items tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.	ysis on the erial meet eproduce	Ils certifications the specification 1. except in its	n is correct. E ations stated.	ct. Based upon the results and the artifed. These results relate only to the without the written approval of NAS.	e results and s relate only to	the accuracy of the items NAS.	Technical Dept. Mgr.	Jan Jan	34
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12/15/2017

MATERIAL RECEIPT INSPECTION FORM

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PURCHASE MATERIAL: AISI HIHOH ROUND BAK

-A193-03- BRADE-B7 /-A29-03 /-A322-91 02 1 28-454-A-150-40EA MTZ4 SO OHIH 121A SIE

MINIMUM YIELD TENSILE STRENGTH = 66 KGT WINIMUM MILLWHILE TENSILE STRENGTH = 100 KS.

PART NUMBER: MHI40H-R D.DDD

EG. 7/8 ROUND BAR = MHIHOH-RO.875



H211-05117

PAGE 01/22/18 CERTIFICATION 3TAG H184077 CERTIFICATE

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CORPORATION

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WE, hereby certify that these goods were produced in compliance with all applicable requirements of sections 6, 7, and 12 of the Fair Labor Standards Act, as amenceded, and all regulations and orders of the United States Department of Labor issued under section 14 thereof. Material was not exposed to mercury or any metal alloy that is liquid at ambient temerature during processing or while in our possession. No weld repairs performed on the above material.

Walter P. Kretzler - Director of Q.A./Chief Metallurg

Walter P. Kretzler - Director of Q.A./Chief Metallurgist

CERTIFICATE OF TEST

Order - Factory

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		LINE#5 HEAT: 892190	6 FLAT ALU 3/4 FAL-34112 1 X 20' LINE#6 HEAT: 68549	7 ROUND SS 7/16 304 (R) RSS-716 1 X 12' R/L LINE#7 HEAT: CH-6643	8 ROUND SS 3/8 304 (R) RS5-38 I X 12' LINE#8 HEAT: 646:1	9 ROUND 4140 H R4140-1H <i>I X 12' LINE#9</i> HEAT: 177569	10 ROUND 4140 HEAT R4140-112H 1 X 5'-4" OFF CUT LINE#10 HEAT: 5538982	11 ROUND SS 3/8 303 (R) RSS-38303 3 X 12' R/L LINE#11



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6671-75684 VI brommaH



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PAGE 81/22/10 CERTIFICATION BIAG

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MM 0001.88 MM 3716 0009'L 32s SHAPE Round

CAST

4140/42 CAVAL-TRT QT-HR-STRESS FREE 130K TS 110K TS (1938, 100K) 16% EL 50% RV SURFACE HBN 289/321 Speckey: ASME SA 1938/S193M GR-B7 SPECKEY: TENOTH MM 6096 / 7315.2 FENGLH 50. 0.. 1 54. 0..

22 PL 21 10 STRESS FREE NIM 8.1 1320F 2.0 MIN H20 1009L HBN = 382 H172771 **ARUTARA MAT** TIME TEMPERATURE OUENCH TIME **BRUTARBOWST** SUKPACE MACRO CERSOMET **QBZITIMBTEUA** 155,116 07.62 21.50 155'606 PSI 18d L19'01L HILZILI SR TEMP 03% AIETO A 10 H HAMDNESS ELONG SW METD LENSIFE 108 VIN **>**000. VIN AIN VIN VIN VIN 600. BN 12 13 35 34 31 N 500. 034 097 OLZ 1.030 0.130 0.250 910 600 038.0 004.0 no ٨ JA OW CK IN IS 8 6.8 BLOOM STEEL DYNAMICS (USA) **LINE(2-8)**

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WE, hereby certify that these goods were produced in compliance with all applicable requirements of accitons 6, 7, and 12 of the Fair Labor Standards Act, as amenceded, and all regulations and orders of the United States Processing or while in our possession. No weld repairs performed on the above material or any metal alloy that is liquid at ambient temerature during processing or while in our possession. No weld repairs performed on the above material

Walter P. Kretzler - Director of Q.A./Chief Metallurgist

CASA 9 2010

CERTIFICATE OF TEST

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	N)	7	DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF
	Ν	(Y)	CORRECT M# ON THE MATERIAL
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	8	X	PHOTO REQUIRED
	N	(Y)	CORRECT THICKNESS
ESIA MIZZA	Ν		CORRECT MATERIAL PER M-DRAWING
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					SIZE OF TEST SAMPLE
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ENGINEERING SIGNOFF (if required)		QC 18 INSPECTION

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l:l	348	BOOMP	0714	12.50.20	
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CE LTD	FROSPA]	DRAWN BY	DEZIGN

WHERE D. DDD = DIAMETER IN INCHES



PURCHASE MATERIAL: AISI 4140 H ROUND BAR

- A 19- SZEA- \ E0-PSA- \ F8-30AA - E0-EPIA-1 28-454-A-150-40EA MT24 SO OHIH IZIA A34

MINIMUM WITHMATE TENSILE STRENGTH = 66 KS!

QQQ.Q A-HOPIPM : A38MUN TAA9

EG. 7/8 ROUND BAR = MHHOH-RO.875

DELEASED

COPYTIGN ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART REROSPACE LTD.

R4140-14-V PO.12367

616h#

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All brinding liked below were produced using selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and seres employed from Earth Should selected by ALTON STEEL and selected by ALTON STEEL STE		LIA 10404-4004-0.1
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CERTIFIED MILL TEST REPORT

Alton States Test LNA 45 Cut Street Alton, II., 63002-9011 (618) 463-4690 EXT 2405 (618) 463-4691 (Flar)

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		Oak Part, MI 48237	MI 48237						2 3	DOCO CAPITAL Street Out Park, ME 48237	Street 18277				*14.4		
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Printed 1924/2017 11:10 AM PC# Other 拓 11142 Approved Date 10/24/17 177899 0.410 0.890 0.013 0.020 0.230 0.088 0.347 0.159 0.250 0.053 0.023 0.0030 EATON STEEL CORPORATION 10221 CAPITAL AVE. OAK PARK, MI 48237 Surface Mid Radius Core NO 828517 GERDAU 25 Commercial Road, Humpston, In 46750 (780) 356-9570 (AW (780) 355-9572 Huntington Facility - Test Report Customer Name Location Misc Location 27.9 33.7 Test Remarks: 1 HR RD 414042MM 25FT FQ FG MST Man Yield 2 Sample Gage: .500" Dia. Bale Number: Approved V By Metallurgial Method 1 41745 177569 1.0000 1.0000 4140 HardnessType Q&T Hardness Yeat Data Yield 1 OAT Tension Yest Date GB 8 8 2 Sales Order Heat Number Chemistry Data Size Turned OD Grade Tensile

Head Treet Date

Tensile Location Center Gage Length 2.000° G.L. RIA % 52.0 Elong % 17.0 Method 2 2% Offset 148 Ksl 138 KsJ

Austantized at 1,630°F for 0.7 minutes Tempered at 1,400°F for 0.7 minutes

Induction Healing Water Quenched

Microstructura As Quenched (Rc) Magnetism (gaues) +/- 5 Straightness 0.1257/5 Ft Other Test Date
Decarb
(Inches)

Produced Stress Free

We heleby cardly that the reported data are correct scoonling to Gerdau tasts and those of its suppliers.

Page 1 of 1

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MATERIAL RECEIPT INSPECTION FORM

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REV. B SHEET 1 OF 1 09.07.15 08.03.03 DATE DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M304R COPYRIGHT © 2008 BY DART AEROSPACE LTD PRIVATE AND CONFIDENCE AND SAPPLED ON THE UPPESS CONCINUATION OF THE PRIVATE PR AJS CP 304/316 ROUND BAR B REF DAR 08-020A REF PAR 08-020A DESCRIPTION MFG. APPR.
APPROVED
DE APPR.
DATE
09.07.15 NEW ISSUE DESIGN DRAWN CHECKED

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR (NOTE: AISI 303 NOT ACCEPTABLE)

SPECIFICATION: PART NUMBER:

WHERE "D.DDD" = DIAMETER IN INCHES

EG. 0.75" ROUND BAR = M304R0.750

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M304R B:DDD

(B)

ASTM A276

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SPECIFICATION CONTROL DRAWING



North American Stainless Canada Inc. 10 METALLURGICAL TEST REPORT 0 UNIX 123 Ghent, KY 41045-9615
Canada

Canada

Ship To:

ROS

Certificate: 373018 31 Mad 1 To:

Customer:

007080 003

Your Order: MS1116

Order: IN 0257931 04

Pinish: CD

Steel: 306/304L Date: 1/19/2018

Liga:

Reat Treat Code: 44,987

Corrosion: ASTM A262/15 Prac A/E OK

ROUND BAY, ANDORING, COLD Draw

DHS 304,DQ/30403 EN 10204 3.1, ASTM A484/16

ASTM A376/17, ASTM A479/17, ASTM A182/15a CHEM ONLY,
ASTM ENAT9/13, ASTM EA182/13 CHEM ONLY

AME 5639J, AME 5647K, AME QQS-763D, QQS-763F, ASTM F899/12b

SOLUTION ANDERAL TERT 1900F MIM, ASTM A320/17a CL 1 GR B8

ASTM A193/16-ASME SA193/13 CL 1 GR B8 PRODUCT DESCRIPTION: REMARKS:

IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION 2011/65/EU. RONS. EAF+AOD+CC. COMPLIES W/REQUIREMENTS OF DFAR 252.225-7009 EU DIRECTIVE NO WELD REPAIR. MELTED AND MEG

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CM(Country of Melt) ES(Spain) US(United States) 74/5-14 44-15	1,261	
Lab Accr	144.00	Weight Hargth Hark
editation Bur	11	
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Cartificates 12		
323		

CM(Country of Melt) ES(Spain) US(United States) ZAGSWITT AGAIN Lab Accreditation Bureau, IBO/IEC 17025, Certificates L2323

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NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the ac of the test methods used, the material meets the specifications stated. These results relate only to the itested and this report cannot be reproduced, except in the entirety, without the written approval of NAS.	, 8099 9	Product Id
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Technical Dept. Mgr.		

KRIS LARK

1/19/2018

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SPECIFICATION CONTROL DRAWING

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SPECIFICATION:

M304R D.DDD DIA. ASTM A276

PURCHASE MATERIAL: AISI 304/316 SS ROUND BAR (NOTE: AISI-303 NOT ACCEPTABLE)

EG. 0.75" ROUND BAR = M304R0.750 WHERE "D.DDD" = DIAMETER IN INCHES

DESIGN
DRAWN
CHECKED
MFG. APPR.
APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M304R
SHEE

B REFORMAT DWG, ADD SPECS (ZN D6-1), REF PAR 08-020A

NEW ISSUE

DESCRIPTION

AJS 08.03.03 BY DATE

CP

09.07.15

DE APPR.

09.07.15

304/316 ROUND BAR

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REV. B SHEET 1 OF 1 SCALE NTS

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CHANDAN STEEL LIMITED

(COVT. OF INDIA RECOGNISED EXPORT HOUSE)

ISO 2001 : 2003 CERTIFICATE No. 91 100 011021

Tel: 91-22- 66290600, Fax.: 91-22-66190633/34 ADAL OFFICE: 30, SURH SAGAR, N. C. PATKAR MARKO, MUMBAI 409 807, IMBA

Vehicle : www.chandansleel.net

Email : csi@chandansicel.nei

I/c. Date: 1,0 N .24

E824 QC 09A / 02 / 10.12.2012

Net WL

1890 Lbs.

ACCORDING TO EN 10204: 2005 MILL TEST / INSPECTION CERTIFICATE 3.1

8102.10.60 : Date of Issue : EXP/01152 - 07/2017-2018 Test Certificate No.

DEHARI, TALUKANMBERGAON, DISTYALSAD, GUJARAT -396171

(EXP. AREA)CIDC, UNBERERGAON & SURVEY NO. 103/2 & 3, VILLACE,

Actual

WORKS, PLOT NO. 31 TO 36, 45, 46, 48, & 49/2, 142

Z#6SNW: P. O. No.

SC No. & Dale

CRIIN- SAVVACCALIBRING

2. Solution annealed at 1050 °C,

: EXP/01152/2017-18 Dt.03.01.2018 Invoice No. & Date : 17-18/00447, DL.08.11.2017

15. - 14. Ordered *TENCLH* PRODUCT DESCRIPTION

Grade STAINLESS STEEL ROUND BARS

uM

15

C

CHEMICAL COMPOSITION (Weight %) Continuous Casting Electric Melting, A.O.D. Refining, 64 ,91/4 304F CH-6643 saujunjunu Process Route ISIV Tolerance Size 15.-14.

+ €0.8 18.32 910.0 040,0 85°L 25.0 IZ0.0 Results 12.00 -20.00 0.030 S\$0.0 00.I 0.030 'XUIN' 00.8 00,81 Min. N. II no 17 S

MECHANICAL PROPERTIES

229-232 SE 014 Results ALIV. .. 00 DE 079 SIO mild. (HB) % N/mm/MPa (Rm) (2.0qA) AMN\mm\N Value Hardness Reduction of Area Elongation Tensile Strength Yield Strength Specified

1. Cold drawn & Centreless Ground. Remarks:

3. PMI test done 100% & found Satisfactory.

4. Material is free from radio-active contamination.

5. Inter-Granular Corrosion Test as per ASTM A262 - 15 (Pt.E) satisfactory.

7. Location of sample - Centre, Direction - Longitudinal, Test Temp - Room Temp, Shape of Test Piece - Round. 6. The material conforms to ASTM A276-15/A182-15/A479-15 & ASME SA479-13 Specifications.

8. Marking details - Company Logo, Size, Grade & Heat No.

10. No welding/weld repairs was performed on this material. 9. The material is manufactured/melt in Chandan Steel Mill and is of Indian Origin.

23 to 25 BUNDLE NO.:

MANAGER - QUALITY ASSURANCE B'S: RAUTELA

details and are meeting the requirements of specification & purchase order. It is hereby certified that the above results are true and correct in every

Page 7 of 26

MATERIAL RECEIPT INSPECTION FORM

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SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR

M6061T6B T.TTT X WW.WWW QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

B

SPECIFICATION:

PART NUMBER:

WHERE "T.TT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

THICK

MIDTH

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000

8

DRAWN
CHECKED
MFG. APPR.
APPROVED
DE APPR.
DATE 09

09.07.13

6061-T6 BAR

COPYRIGHT © 2001 BY DART AEROSPACE LTD INSCRIMENT AND CONCROPIAL AND IS SUPPLED ON THE LUMBLES CONCROPIAL INDICATION OF THE LUMBLES CONCROPIAL INDICATION OF CONCROPIAL OF

DESIGN REV.

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO
M6061T6B
STREET

SHEET 1 OF 1

REV. B SCALE

B REMOVE QQ.A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (ZN D7-1)

NEW ISSUE

DESCRIPTION

BY CP

01.06.08 DATE

09.07.13

0

L

917-011

x 811146-14-

Rockwell Hardness Test Test de dureté Rockwell

LES ACIERS TRANSBEC (1997) LTEE.

Client / Customer:

Adresse / Address:

4024 BONT TE COKBN2IEK # 501

H7LSR2 LAVAL, QC

2011453

commande

Coulée / Cast

de matrice / Die # :

pou de commande / Purchase order # :

40474-UO

77461 2M

91 1909 Alliage & trempage / Alloy & temper

Controle / Control #: 84119-2

64589

Min, requis /

Min. required: 88 HRE

ROCKWEILE hardness: 94 HRE Dureté Rockwell E /

Composition chimique typique / Typical chemical composition:

0.20 Max XDM 02.0 08.0 - 04.0 08.0 - 04.0 XDM 01.0 XDM 5.0 6,1-7,0 1529 XDM 20,0 XDM 80,0 41.0 - 40.0 00,1 - 08,0 XDM 01,0 0,15-0,28 0,13 - 0,29 94'0 - 09'0 1909 XDM 20,0 XDM 20.0 0,10 Max 55.0 - 54.0 0,20 - 0,30 XDM 21.0 12,0-21,0 94'0 - 59'0 A2009 XDM £0.0 XDM 20.0 XDM £0.0 0.48 - 0.52 80'0 - 90'0 80,0 - 40,0 0,15-0,27 27.0 - 88.0 9009 XOM 20,0 XDM 20.0 0,10 Max E7.0 - 2E.0 XDM 01.0 XOM 01,0 0,13-0,25 0,28 - 0,60 £909 Ш uz Cr ĎΨ uW כת 91 15

la norme ASTM B-221-14 excepté pour la section 8.2 (nombre de spécimen). Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par

ASTM B-221-14 except for section 8.2 (number of specimen) . We hereby certify that the material supplied meets the chemical properties as published by the

date: 2017-03-10

Sincèrement vôtre,

Yours truly,

Quality Director Directeur Qualité Daniel Alfredo Pelletier

Max. permitted: 100 HRE

ww 2609

Max. permis /

Descripțion: 1 1/2" X 3/4" FLAT BAR

Longueur / Lenght:

MATERIAL RECEIPT INSPECTION FORM

	:3TAQ			81	1 20	1 YAM 88-8	:3TAQ
	NED OLE BJ:	SIG				SAO	INSPECTED BY:
SIGNOFF (if required)	ENGINEEKING 2		1				C 18 INSPECTION
	ē.	e Quality Offic	เม เม กลายวด	I S IA19	aı		
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]		JAIRETAM 40 B9Y
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				9		ИА ЭЯІ	DOES THIS REQU
				N	Х		ENGINEERING SIG
				1	0		DOES THIS MATERIA
				N N	$\frac{1}{2}$		ORRECT MATERIAL ID
	011	8684	+ Kook	N	8		CORRECT REF # TO
	001	00C5 7	47		J.		PHOTO REQUI
		1 0		N	(1)	CNESS	CORRECT THICK
		1468	M73A	N		DNIWARG-M 5	CORRECT MATERIAL PEI
				N			CORRECT GRAIN D
				N			CORROSIO
				N (Q)	2		SURFACE DAN CORRECT FIN
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4/12	ET SIZE ORDERED:			Í	77		QUANTITY INSPECT
A/V A/V	скиега весеглер:	DIHT		<u> </u>	21	/ED:	QUANTITY RECEIV
061.0 665.0 A/N	_	DIHT	[21	/ED:	
0 GT.0 0 GT.0 A/N	скиега весеглер:	DIHT	6107	\ \frac{1}{2}	21 50)	/ED:	MATERIAL CERT RE

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM BAR SPECIFICATION:

0

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B22T

8

PART NUMBER:

M6061T6B T.TTT X WW.WWW

THICK

WIDTH

E.G. 1.0" X 12.0" BAR = M6061T6B1.000X12.000 WHERE "T.TTT" = THICKNESS IN INCHES
"WW.WWW" = WIDTH IN INCHES

DRAWN
CHECKED
MFG. APPR.
APPROVED

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
M6061T6B
SHEE

SHEET 1 OF 1

REV. B SCALE

DESIGN REV.

B REMOVE QQ-A-250/11 OPTION, REFORMAT NOTES, ADD ASTM B211/B221 (ZN D7-1)

CP

01.06.08 09.07.13 DATE

NEW ISSUE

DESCRIPTION

DE APPR.

6061-T6 BAR

COPYRIGHT @ 2001 BY DART AEROSPACE LTD INSURANCE CONTRACTOR WAS CONTRACTOR WAS CONTRACTOR OF THE LUMBES CONSTRUCTION WITH A TOTAL OF THE LUMBES CONSTRUCTION WITH A TOTAL OF THE LUMBES CONTRACTOR WITH A TOTAL OF THE LUMBES

09.07.13

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FAL-348 CERTIFICATE OF COMPLIANCE

CANADA INC anniunie i aldusture



Tensile

ВІВИАТОВЕ АLUМІМОМ САМАDA

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for					***************************************
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				G, ON L1W 3R8	PICKERIN
130405	8191943	01/11/2018	AUANAO	NENTS HD	1820 CI EI

01/11/2018

!S Chemical Analysis: 76 AIN 14.1 2.14 / 2.482 304.2 / 44.1 HRE Conductivity % Elongation MPA/KSI MPA / KSI

00.0 10.0 10.0 40.0 80.0 28.0 80.0 61.0 0.23 09.0 17 II uZ DM UM Cu Fe

This Material is RoHS Compliant This Material is Made in Canada

the reverse side of our order acknowledgement form. No other warranties are applicable. test records are maintained on file. This certificate shall be deemed apart of and subject to the terms and conditions of warranty set forth on forth above hereof or in any attachments hereto. This information shows that the material meets the applicable requirements. Inspection and extent indicated herein. Data of chemical compositionfor the material and test results from samples representative of the material are set sampling and testing procedures or in accordance with the requirements of any specification forming a part of the material description to the This will certify that the material described herein has been inspected and tested in accordance with Signature Aluminum Canada's standard



ISO 9001/TS16949 Registered Company

Moo.mulearutengie.www te au tisiV

Signature Aluminum Canada Inc Quality Manager S. Gooder



QC 18 INSPECTION

			5	auro Aurono	2/2 (# 52)52	V 6131	201	
	WEBSTER	a Aua	A AUG	BAH	PC		_	TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READII
	duisdu///		٨	TS BELOW	SD RESUL	ECO	_	COT SAMPLE PIECE
			3.000)	
						(A)	1	DOES THIS REQUIRE AN EXTRUSION REPORT
						N		DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF
						N		CORRECT MATERIAL IDENTFICATION CORRECT M# ON THE MATERIAL
		P.D. account	96	1299	H. Krot	N	W	CORRECT REF # TO LINK CERT
				188-9	1496	N		CORRECT MATERIAL PER M-DRAWING CORRECT THICKNESS
						Z	W V	CORRECT GRAIN DIRECTION
						N		CORRECT FINISH
						IN	1	SURFACE DAMAGE
		S.	COMMEN			эск	V/V (CVE NC	DESCRIPTION
		1	T SIZE RECEIN			-	O h	QUANTITY INSPECTED:
	0.51	VED:	KNE22 BECEL KNE22 OBDEI	THIC		5	0h	MATERIAL CERT REC'D:
1120	105/961	-680 :ON	PO / BATCH		QGL"	79.65 2018	2+15	JOSM :JAIRBTAM AM :BTAG
		MA	OT NOITS	INSPEC	CEIPT	BE.	JAIS	AJTAM

INSPECTED BY:

ENGINEERING SIGNOFF (if required)

DATE: 9-84AY 1 1 2018 DATE:

SPECIFICATION CONTROL DRAWING

SPECIFICATION: PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR O

M6061T6R|D.DDD| |DIA. QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221

PART NUMBER:

EG. 5/8" ROUND BAR = M6061T6R0.625 WHERE "D.DDD" = DIAMETER IN INCHES

В

0

D

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6R
SHEI ВҮ DS

DESCRIPTION

B REFORMAT DWG, ADD B211& B221 SPEC (ZN D8-1), REF PAR 08-020A

CP

09.07.13 DATE

A NEW ISSUE

01.06.08

A

SHEET 1 OF

REV. B

MFG. APPR.
APPROVED
DE APPR.
DATE 09

09.07.13

DESIGN REV.

6061-T6 ROUND BAR

COPYRIGHT © 2001 BY DART AEROSPACE LTD nei document referent und contochia und rejuncia con the consistencia con notico de understant propose de computation of units of the weighten production and understand the contract of the weighten production and the contract of the

SCALE

CFOPH EGTI- AST

ts15 # hE-744.

Rockwell Hardness Test Test de dureté Rockwell

LES ACIERS TRANSBEC (1997) LTEE.

Client / Customer:

4024 BONL. LE CORBUSIER, #201

Adresse / Address:

H7L5R2 LAVAL, QC

commande :

pou de commande / Purchase order #: OU-47416

91 1909

7020941

Description

de matrice / Die #: W2 9909

WW 2609 Longueur / Lenghi:

3/4..KOD

Max. permitted : 100 HRE

Max. permis /

Alliage & trempage / Allay & temper:

Controle / Control #: 85611-1

Coulée / Cast#: 68706

Min. required: 88 HRE Min. requis /

Bockwell E hardness: 91 HRE Dureté Rockwell E /

Composition chimique typique \ Typical chemical composition :

11	uz	1,0	δw	υW	Cu	91	15	-
xpM 01,0	xpM 01.0	xpM 01.0	06.0 - 24.0	xoM 01.0	XOM 01.0	xoM 25,0	09'0 - 02'0	6909
xpM 01.0	xoM 01,0	xoM 01.0	09'0 - 07'0	xpM 01,0	0.10 Max	XDM 25.0	06'0 - 09'0	5009
xoM 20.0	xpM 20.0	xoM £0.0	75.0 - 65.0	0,18 - 0,26	61.0 - 80.0	0,14-0,28	þ7.0-66.0	¥5009
0.15 Max	xDM 25,0	0.04 - 0.35	0.80 - 1.20	XDM 21,0	0,15-0,40	XDM 07,0	08.0 - 04.0	1909
xpM 05.0	0.20 Max		08.0 - 04.0	03.0 - 05.0	0,10 Max	XDM 2.0	6.1 - 7,0	LSE9

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASIM B-221-14 excepté pour la section 8.2 (nombre de spécimen).

ASTM 8-221-14 except for section 8.2 (number of specimen) . We hereby certify that the material supplied meets the chemical properties as published by the

date: 2017-03-28

Sincèrement vôtre,

Yours truly.

Quality Director Directeur Qualité Daniel Alfredo Pellefier

F.07.04 rev0 Rapport depropriétés mécaniques.doc



}	WEBSTER	ם אחם	A AUG	HRB	-IRC	I	-	IAIAATAM 30 34Y.
Ì	G310G3/V			ULTS BELOW			H H	
		SS CHECK						CUT SAMPLE PIECE
1								TVI IZVI NOICOVI VZ
						M	\	DOES THIS REQUIRE AN EXTRUSION REPORT
1						N	7	ENCINEERING SIGN OFF
							, ,	DOES THIS MATERIAL REQUIRE
Ī					****	N	(1)	CORRECT M# ON THE MATERIAL
				0.4	- 2 - 1	N	8	ORRECT MATERIAL IDENTFICATION
[3	60502	1106 #	KOOH	N	(X)	CORRECT REF # TO LINK CERT
					1	N	X	PHOTO REQUIRED
				1		N	(Y)	CORRECT THICKNESS
				12281	178A	N		CORRECT MATERIAL PER M-DRAWING
					,	N		CORRECT GRAIN DIRECTION
						(N)	7	COKROSION
- 1						N	W	CORRECT FINISH
[N	人	SURFACE DAMAGE
		S.	COMMENT			вск	I/X P(C)P NC	DESCRIPTION
-	0.52	3ED:	L SISE BECEIN EL SISE OBDEE KNESS BECEIN KNESS OBDEE	THIC		A. 70	0	MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY REJECTED: QUANTITY REJECTED:
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			33000		HARDNESS / DUROMETER READING
					SIZE OF TEST SAMPLE
					JAIRATAM 40 B9YT
WEBSTER	a Aua	A AUG	HRB	НВС	
	**************************************	^	ULTS BELOV	SECORD RES	A
	SS CHECK.	SANDAAH A N	ND PREFORM	A JAIRETAM	CUT SAMPLE PIECE OF

testers located in the Quality Office

:∃TAQ	8105 11 YAM 08-9	:3TAQ
SIGNED OLE BA:	SAC	INSPECTED BY:
ENGINEERING SIGNOFF (if required)		QC 18 INSPECTION

SPECIFICATION CONTROL DRAWING

O

PURCHASE MATERIAL: 6061-T6/T651/T6510/T6511/T62 ALUMINUM ROUND BAR SPECIFICATION:

O

QQ-A-225/8 OR AMS-QQ-A-225/8 (OR AMS 4117/4128/4115/4116) OR QQ-A-200/8 OR AMS-QQ-A-200/8 (OR AMS 4160) OR ASTM B211 OR ASTM B221 M6061T6R|D.DDD| |DIA.

PART NUMBER:

WHERE "D.DDD" = DIAMETER IN INCHES EG. 5/8" ROUND BAR = M6061T6R0.625

 \cap

B REFORMAT DWG, ADD 82118 B221 SPEC (ZN D8-1).
A NEW ISSUE DESCRIPTION DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M6061T6R
SHE ВΥ DS CP SHEET 1 OF 1
SCALE 01.06.08 09.07.13 DATE

MFG. APPR.
APPROVED
DE APPR.
DATE 09

09.07.13

6061-T6 ROUND BAR

DRAWN DESIGN REV.

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Can Do.

Service Center Metals

Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

Made US A

AMS-QQA-200/8 Rev-A obsolete ASTM-B221-14 StencilCont 946676 OUR ORDER NUMBER CERTIFICATION SPECIFICATION D.Schroeder (Canada)

3/28/2018

RD0027 ALLOY / TEMPER

362427

MANIFEST NUMBER

DIE NUMBER

SALESPERSON

6061-T6514

4500874761

CUSTOMER PO

160000985 CUSTOMER PART NUMBER

28pcs

4,364 lbs

Quantity Certified

SHIP TO

DATE OF SHIPMENT

Lightning Rod Tite 3.750 +/-.012

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification from the applicable requirements described hereln, including any specifications forming a part of the describtion, and that samples representative of the material met the composition limits and had the mechanical properties shown, thems produced and certified as 6061-76511 also meet the requirements of 6061-76.

All aluminum products supplied by Service Center Metals, LLC contain no functional mercury. Neither mercury nor its compounds are used in the manufacture of aluminum products at our facility. Furthermore, aluminum products supplied by Service Center Metals have not, to the best of our knowledge, contacted any source of mercury.

SCM is ISO 9001-2015 certified

This product is RoHS-2, REACH, and DFARS compilan

Percent	min max
Elongation	13.20 13.20
Yield Strength	max
(KSI)	53.20
Yield S	min 53.20
Tensile	max
(KSI)	56.50
Ultimate Tensile	min
Strength (KSI)	56.50
Test Date	3/19/18
Mechanical Properties Tests Lot No.	1 20180509Z

		101	TIE I	um Alic	Aluminum Alloy 6061								
Cast #	Lot No.	Alloy	i <u>o</u> l	D	O	Mu	M	Ö	Zn	Ħ	A.	Others Each Total	hers Total
03121803	201805092 6051	6051	92.0	0.36	0.34	0.10	0.88	000	80	000	7.5 7.0	0	•
03121804	201805092 6061	A081	0.70	100	4))	70.0	10.15	cn'n	0.15
	7	000	77.0	50.0	0.35	o.10	0.83	0.09	0.08	0.02	97.39	0.05	0.15

CM products are melted and extruded in the USA

Calvin J. Wiggins, Director of Quality & Technical Services

Rev 3714/2018

Print Date: 3/28/2018

United States of America

Melt Source:

United States of America

MAOT NOITSECEIPT INSPECTION FORM

		ē	Quality Office	edt ni beteo	Sters l	91	
						1G	ARDNESS / DUROMETER READI
							IZE OF TEST SAMPLE
						1	JAIRATAM 70 39Y
WEBSTER	ם אחם	A AUG	НКВ	RC	4	1	
		/	TS BELOW	BD BESOL	SECO	뇌	
	SS CHECK.	N A HARDNES	PREFORN	GNA JAIRE	ITAM	OE	CUT SAMPLE PIECE
1112		our said			N	1	ЕХТRUSION REPORT
						1	DOES THIS REQUIRE AN
***	-00				(N)	7	ENCINEERING SIGN OFF
							DOES THIS MATERIAL REQUIRE
					N		CORRECT M# ON THE MATERIAL
				14 >	N	M	ORRECT MATERIAL IDENTFICATION
	881	05/holl	1979	II KOOT	4 N	(4)	CORRECT REF # TO LINK CERT
			- 0	. , ,	N	Y	PHOTO REQUIRED
			1 - 10		N	(Y)	CORRECT THICKNESS
		E	5668	MISH	N		CORRECT MATERIAL PER M-DRAWING
					N	(3)	CORRECT GRAIN DIRECTION
					(N)	A	COKROSION
					N	W	CORRECT FINISH
			***************************************	-,	(N)	人	SURFACE DAMAGE
						<i>I/X</i>	***************************************
	S.	COMMENT				(CP	DESCRIPTION
					Я:	NC	
2	XX :a3/	T SIZE RECEIV	SHEE			R	QUANTITY REJECTED:
9	(S)	T SIZE ORDER	SHEE		-	10	QUANTITY INSPECTED:
7	60.	KNE2S BECEIN	HICK		7	Lo	QUANTITY RECEIVED:
0	C 1/				dr. 5	77	1
7 8	SED. JOH	KNE22 OBDEE	THIC			0	MATERIAL CERT REC'D:
					107 I	1 17	DATE: M.
0/0/1	100 :: ON	PO / BATCH I		2:033	701	1 XX	MATERIAL:
2/ /0.6	0500.00	I I I J T V G / O G		666	-61	107	- CONTRACTOR OF THE PARTY OF TH

:BTAQ	8105 1 1 YAM 8-6	:3TAQ
SIGNED OFF BY:		INSPECTED BY:
	SAG	
ENGINEERING SIGNOFF (if required)		QC 18 INSPECTION

SPECIFICATION CONTROL DRAWING

PURCHASE MATERIAL: 5052-H32 ALUMINUM SHEET

D

QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4015 OR ASTM B209 M5052H3ZS XXX

PART NUMBER:

EG. 0.063" THICK SHEET = M5052H32.063 WHERE ".XXX" = SHEET THICKNESS (IN INCHES)

PREFERRED SIZE:

XXX BY 4FT BY 8FT

DE APPR. PATE 09.09.26 DRAWN
CHECKED
MFG. APPR.
APPROVED TITLE NO. SHEET SPEC NTS

5052-H32 SHEET SPEC NTS

SECOND COPYRIGHT & 2001 BY DORT AEROSPACE LTD

SECOND COPYRIGHT & 2001 BY DORT AEROSPACE LTD

SECOND COPYRIGHT OF 2001 BY D DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA
DRAWING NO.
M5052H32S
SHEE REV. B SHEET 1 OF 1 SCALE Þ

DESIGN REV.

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MEMAIN	91.0	-	1.0	-	•	1.0-1.5	-cu.u	7.0	9'0	GAAGNATS 5005		
NIAMBR	81.0	0.033	010.0	010.0	010.0	031.f	0.120	069'0	08r.0	GFA1706W30032	HIG	3003
NIAMER	21.0	860.0	010.0	010.0	360.0	1,172	0.120	595.0	STL.D	GFB1706W30168	PIH	3003
REMAIN	51.0	7820.0	2600.0	6800.0	E110.0	1,1267	SATT.0	8122.0	3791.0	GFB1709W301Z0	PLH	3003
REMAIN	61.0	9250.0	3210.0	9800.0	9610.0	68rr_r	7611.0	8078.0	971.0	GFB1710N30001	PLH	3003
REMAIN	SL'O	0.032	1010.0	PO10.0	900.0	1,1458	2601.0	6698.0	8r.0	GFB1710W30010	HID	3003
NIAMER	27.0	S150.0	\$00.0	SE10.0	S010.0	1,1485	E611.0	7098.0	8781.0	GFB1710W30025	HIG	3003
NIAMER	61.0	2620.0	600.0	1910.0	\$010.0	1,1095	9911.0	1696.0	9151.0	GFB1710W30032	HIT	3003
REMAIN	51.0	FEEG.0	0.0063	6600.0	9550.0	estr.t	1221.0	7682.0	7191.0	GFB1710W30046	PIH	3003
MEMAIN	Sr.0	6050.0	8500.0	2800.0	7020.0	1821.r	7711.0	9565.0	1471.0	GFB1710W30047	HIT	3003
REMAIN	21.0	2160.0	100.0	1910.0	8900.0	7,1845	9811.0	6272.0		GF81710W30048	The second second	3003
NIAMBA	81.0	2050.0	9500.0	9≯10.0	Z800.0	1.1225	7801.0	2955.0		CE81710W30082		3003
REMAIN	G1.0	3050,0	92 00.0	9410.0	Z800.0	1,1225	49010	2955.0	****	GFB1710VV30083		3003
REMAIN	Sr.0	SE0.0	9500.0	7600.0	2020.0	Str.r	STT.0	ZE73.0	9541.0	GF81710W30064	FLH	3003
MIAMER	31.0		1.0	25.0-21.0	2.2-2.8	1.0	1.0	10.0	0.25	ORA:	DNATZ	
NIAMER	Sr.0	E810.0	ST10.0	DSTF.0	7,4564	1000.0	1410.0	ETTE.0		GF81710W50132		2909
REMAIN	81.0	0.021	99 ro.0	9271.0	2.4534	Et70.0	7810.0	0.313	7280.00	SFB1710W50138	H35 (2909
MIAMER	81.0	8710.0	0.0205	5281.0	2,4558	8880.0	0.0204	1715.0	64500	9F81710VV50139	H35	2509
NIAMER	ST.0	27TO.0	7020.0	1691.0	2814.5	0.0872	₽750.0	6275.0	0.0924	0+105W0141845		2909
NIAMER	Sr.0	0.0204	7850.0	1691.0	2,4451	6280.0	SEE0.0	0.253	8670.0	1+105W0141845	H32	2909
ИІАМЗЯ	81.0	8620.0	7910.0	P881.0	2.4489	£80.0	0.0245	6992.0	0.1023	SF81710W50268	H3S	2909
MEMAIN	31,0	8020.0	2050.0	T821.0	2.3629	6950.0	ero.0	0.3237	0.0825	30508\V0171876	H35 (2909

DESCRIPTION OF GOODS:

P.O. NO. 4500839108/4500839404

P.O. NO. 4500839108/4500839404

DAP TORONTO, CANADA

71/20/17

CONTRACT NU 4500839108/4500839404 LOADING PORTTIANJIN, CHINA DESTINATION: TORONTO, CANADA SHIPPING MAR N/M

INVOICE NO.: Z-RYWP171009

BUYER:

:3TAG

INSPECTION CERTIFICATE

ZHENGZHOU MINGTAI INDUSTRY CO., LTD ZONE, ZHENGZHOU HENAN CHINA TECHNOLOGY TEL: 371-6789861? FAX: 371-67898612



the

888t.8 -

N36691

Strength Elongatio		1 1711		SIZE(MM)	No.	1 e qme ī	Alloy Allo
(%)	(MPa)	(69M)		GEACHATZ			
2 nim	8t fnim	138-179		OFNER****	GFA1706W30032	PLH	3003
12	951	128	0.09.090	1,27**1524**	GFB1706W30168		3005
	Z91	172	O-09-090	0.0251-75,1	GEB1709W30120	PLH	E005
01	137	951	0-84-00f.	2.51.1518.C	GFB1710N30001	t L H	2003
3	146	OSL	J.87.890°	3,176*914,4°C	GFB1710W30010	-	1003
21	130	123	0.92.321	1.6*1524*C	GF81710W30025	PIH	600
01	132	152	O.09.690	0.6281.971.6	GF81710W30032	HIT	500
13	127	201	7.25-72-0	2.997.1219.0	GF81710W30046	-	£003
pi	130	191	0.87.811	3,176,1624°C	GF81710W30047	1	003
41	851	160	125*60*C	1.8.1219.C	GF81710W30048		003
01	152	163	0.053*4£	2.997*1524C	GF81710W30062		003
13	E91	921	O-09-811	3,7571524.0	GF81710W30083		600
Oi	148	1/21	0.09.9ZL	3.175-1524-0	\$8005W01718H0		800
51	138	168	0.09.921	GRADNATE			
Z ujui	eatnim	292-212	04974630	1 0.1516.0	SEB1710W50132	H32	095
15	691	812	0.85×680.	0.813-1219-0	8E103W0171898		750
OL	182	922	0.85*250.	2.032*1219*C	3F81710W60139		290
15	162	221	0.85°080.	2.032*1219*C	3FB1710W50140	1	290
p1	160	242		2.032*1219*C	1710W50141		790
71	185	212	0*85*080, 0*25*221,	3.17571.6	3FB1710W50266		Z90
15	821	222	0.98.921	3.176.971.8	SPB1710W50305		290

We certify that 5003H14 material complies with ASTM B209-14, AMS QQA-250/8B standard.
We certify that 5052H32 material complies with ASTM B209-14, AMS QQA-250/8B standard.

MANUFACTURER - ZHENGZHOU MINGTAI INDUSTRY CO., LTD

TO BE A SECTION OF THE SECTION OF TH

		0		
		(M)	٨	DOES THIS REQUIRE AN EXTRUSION REPORT
		(N)	1	ENGINEERING SIGN OFF
		(1)	\ \	DOES THIS MATERIAL REQUIRE
		N	(1)	CORRECT M# ON THE MATERIAL
	4 //	N	(X)	ORRECT MATERIAL IDENTFICATION
E 8005M10819177 I	FLOOH	Ν	B	CORRECT REF # TO LINK CERT
	/ '	Z	X	рното кедијкер
	(N		CORRECT THICKNESS
5029	METER	Ν	Z	CORRECT MATERIAL PER M-DRAWING
	, .	Ν		CORRECT GRAIN DIRECTION
		(Z)	人	CORROSION
		N	(A)	CORRECT FINISH
		(N)	Y	SURFACE DAMAGE
COMMENTS		N) eck SE	(CY	DESCRIPTION
SHEET SIZE RECEIVED: 4X8 THICKNESS RECEIVED: 4X8 THICKNESS ORDERED: 4X8		fs ts	179	MATERIAL CERT REC'D: QUANTITY RECEIVED: QUANTITY INSPECTED: QUANTITY REJECTED:
12180102/3CC78D::ON HOTAB109	810 040°57	711	18	ADÉM: JAIRETAM ESTAD
L INSPECTION FORM	ECEIbl	ר צ	AIS	AHTAM

					HARDNESS / DUROMETER READING
					SIZE OF TEST SAMPLE
					JAIRE OF MATERIAL
WEBSTER	DUR D	A AUG	HRB	HBC	
		٨	NLTS BELOW	ECORD RES	N
	SS CHECK.	N A HARDNE	ND PREFORM	A JAIRBTAN	CUT SAMPLE PIECE OF I

testers located in the Quality Office

:3TAQ	8102 1 1 YAM-e	:3TAQ
SIGNED OFF BY:	SAG	INSPECTED BY:
ENGINEERING SIGNOFF (if required)		QC 18 INSPECTION

DELEASED 2009 -10-30

REV. B NTS SHEET 1 OF 1 B REFORMAT DWG, ADD 8209 SPEC (ZN D8-1), PAR 06-020A CP 09-09-26
A NEW ISSUE
DS 01.06-08 01.06.08 DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO.
M5052H32S SHEE TITLE

5052-H32 SHEET SPEC

GOFFRIGHT 6 201 FV DART AEROSPACE LTD

GOFFRIGHT 6 201 FV DART AEROSPACE LTD CHECKED WIEG. APPR. APPROVED AND DE APPR. DATE 09.09,26 DESIGN REV.

PURCHASE MATERIAL: 5052-H32 ALUMINUM SHEET

U

SPECIFICATION:

QQ-A-250/8 OR AMS-QQ-A-250/8 OR AMS 4018 OR ASTM B209

PART NUMBER:

M5052H32S|.XXX

WHERE ".XXX" = SHEET THICKNESS (IN INCHES)

EG. 0.063" THICK SHEET = M5052H32.063

XXX BY 4FT BY 8FT PREFERRED SIZE:

U

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SPECIFICATION CONTROL DRAWING

N 64651



ио. 6 снаивснии Road, нівн амб ием тесниогосу ZHENGZHOU MINGTAI INDUSTRY CO., LTD

TEL: 371-67898611 FAX: 371-67898612 ZONE, ZHENGZHOU HENAN CHINA



INSPECTION CERTIFICATE

BUYER:

Z-RYWP180202

TORONTO, CANADA **GINGDAO, CHINA** 4200828689

2/11/18 WN SHIPPING MARKS: :NOITANITSED:

P.O. NO.: 4500858689 ALUMINIUM SHEETS AND COILS ALLOY 5052H32 DESCRIPTION OF GOODS:

LOADING PORT:

INVOICE NO:

CONTRACT NUMBER:

DAP TORONTO, CANADA

15	200		-00	1 0	21.09.08	1 (1 85	2.1254.30	70'h	5FD1801W50061 5052H32 material	tedt Vill	~~
13	£81	9	356		30-90-15			S-1524°30		18003WIDSIG35	H32	2909
12	081	1 8	218	The second second	84.84.081	***************************************				3FD1801W50059		2909
12	871	3	223		180.48+8		4.826*1219*2438			3FD1801W50038		2909
p1	ETT	6	51		ZL-81-06					SFD1801W50037		2002
11	061	8	22		96-84-040,			2.1513,30		3FD1801W50036		2909
11	190	8	22		040*48*C			2.6121.9		GF81801W50083		2909
12	981	S	35		2.84.040.			116-1219		GFB1801W50083		2002
12	681	S	55		040*48*000			116-1219		GF81801W50082		2025
8	204	3	23	051*84*050.				6.1219.3		GFB1801W50082		2002
Yaim	69Luju	797	514-	061-89-090			1 870	1,1219,30		GFB1801W50081	H32	2005
(%)	(MPa)		IM)	 			-	dRAGI	MATE	*	-	-
иодебиора	chength		Jaule	1	(a.u)					1		1
Floringtion	Vield		uə <u>T</u>	SIZE(IN)				SIZE(MM)	3	Lot	Temper	YollA .oM
AIR-PARTS				S190c	EST REF	PERTY	CAL PRO	NECHAIN	t	J		
NIAMEIN	81.0	8860.0	1210.0	6971.0	5,3961	7280.0	1920.0	0.3129	111.0	Linongataina		
NAMER	81,0	8980.0	rato.0	6971,0	2,3961	7280.0	1920.0	0.3129	111.0	GFD1801W50061	H32	2505
MAMBR	81.0	9810.0	0.0292	6691.0	2.3789	9490.0	0.0234	\$87E.0		GFD1801W50059	H32	2909
MEMAIN	61.0	9910.0	0.025	7861,0	2.3824	7520.0	0.0237	0.3298	9101.0	GFD1801W50038	H32	2002
REMAIN	0.15	3810.0	1040.0	6941'0	2.3898	14500	7620,0	8485.0		GFD1801W50037	H3S	2909
REMAIN	61.0	6610.0	0.0207	0.1627	5.4639	6940.0	0.0249	1115.0		GFD1801W50036	H35	2022
REMAIN	31.0	6610.0	0.0207	0.1627	2,4639	6940.0	6550.0		2501.0	CEB1801M20083	H32	5052
MIAMBA	81.0	20.0	2000	0.204	84.S	690.0	710.0	1115.0	Sp01.0	GFB1801W50083	H32	2009
REMAIN	31.0	0.02	4000	0.204	2.48	680.0	710.0	0.134	840.0	CFB1801W50082	SEH	2002
REMAIN	0.15	610,0	100.0	12.0	2.533	630.0		\$E1.0	640.0	GFB1801W50082	H32	2909
REMAIN	0.15	-	1.0	25.0-21.0	8.2-2.2	F.0	810.0	741.0	950.0	CFB1801W50081	H3S	2002
IA		1 70 561		82.0	GRACIN	MATS						
10	Others	;T	uΣ	10	gM.	пМ	Cu	Fe	!S	Lot No.	Temper	No.
				%:	TINU JA	CHEMIC	NAL MILL	TOA				YOUA

мамигастияея: хнемехнои міметы імфизтяу со., LTD

za 而公開計业次装牌拼联 DESCRIM NUMBER PROSESS (0, LIE)

100 We certify that 5052H32 material complies with ASTM B208-14, AMS QQA-250/8B standard.